



亿通铜业
Yitong Copper

绍兴市亿通铜业有限公司
Shaoxing Yitong Copper Co.,Ltd



绍兴市亿通铜业有限公司
Shaoxing Yitong Copper Co.,Ltd

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About Product / 水道管路接头 Waterway pipe joints



A 空调管路接头系列
Air conditioning
pipe fittings series

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绍兴市亿通铜业有限公司

Shaoxing Yitong Copper Co., Ltd



Company 简介 Profile

绍兴市亿通铜业有限公司位于上虞市西南部的“江南铜管之镇”——汤浦镇。

本公司成立于2011年，注册资金600万，实际投资资本1500万元，其中固定资产580万，年产值超5000万元。是一家专业生产紫铜管件的生产型企业，主要产品有U型管、T型三通、Y型三通、爪型三通、L型三通等紫铜管件，产品主要销往北美地区、东南亚地区及欧洲各国。

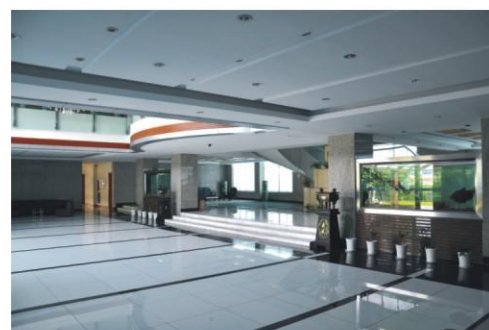
公司目前在职工有180余名，其中技术人员20名，都拥有10余年的紫铜管件生产、管理经验。公司月生产能力：生产U型管500万只，挤压三通管件150万只。公司拥有全自动铜管下料机、水压三通成型机、数控多工位平口机、数控多工位缩口机等先进的生产设备。

本公司以上乘的产品质量，合理的价格，精确的交货期为企业宗旨。期待于您的合作。

Shaoxing Yitong copper co., LTD. is located in shangpu town, shangyu city which is named as “Town of copper tube”.

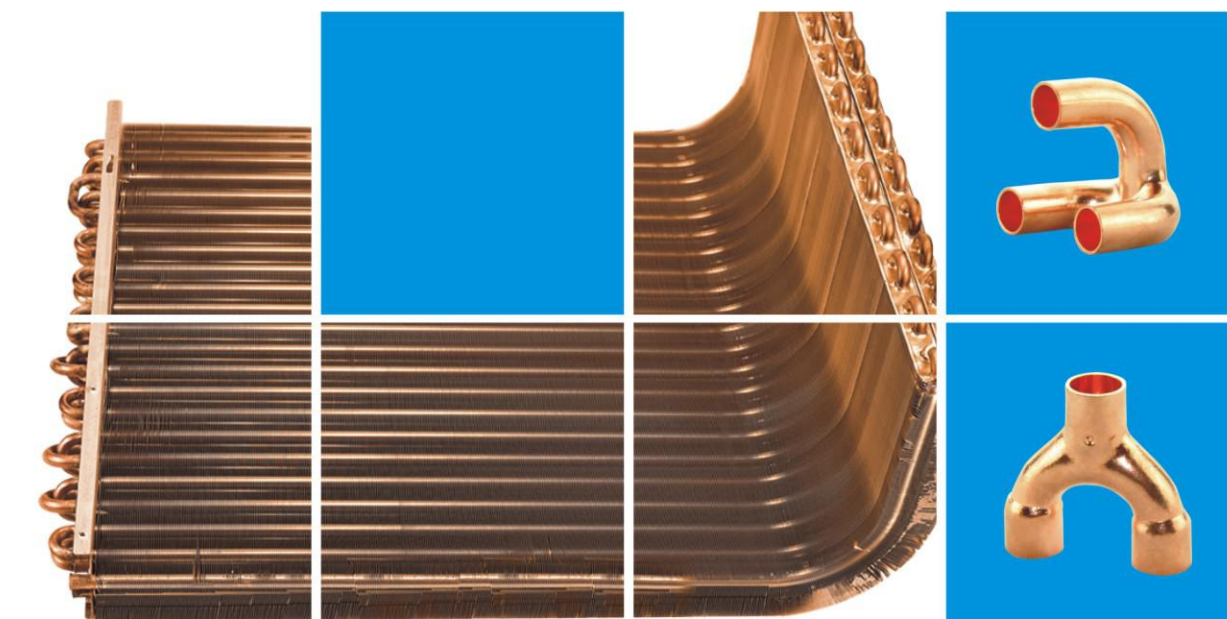
Shaoxing Yitong copper co., LTD. was established in 2011 with registered capital of 6 million. The actual capital investment is 15 million yuan, including 5.8 million of fixed assets. The annual output value is over 50 million yuan. Yitong copper is an enterprise specialized in the production of copper pipe fittings. The main products are return bend, tripod, top open, side open, and so on. The products are mainly exported to North America, southeast Asia and Europe. Company currently employed staff and workers are more than 180, of which 20 technical staff. All of them have copper production experience of more than 10 years. The company currently produces return bend 5 million/month, extrusion tee 1.5 million/month. Our main equipments including automatic copper pipe cutting machines, hydraulic pressure tee machines, and CNC transfer reshaping machines.

The company will always provides high quality products, reasonable price and satisfactory delivery time. Looking forward to a long-standing cooperation with all friends.



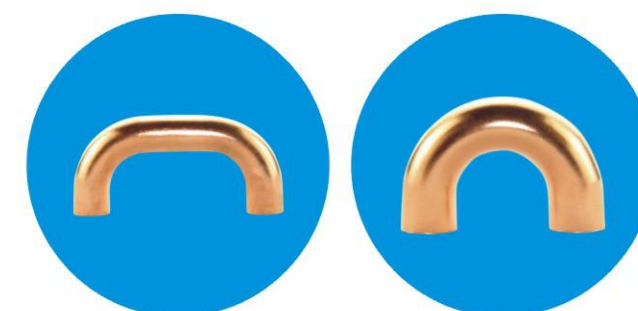


「**A** 空调管路接头系列
Air conditioning
pipe fittings series」

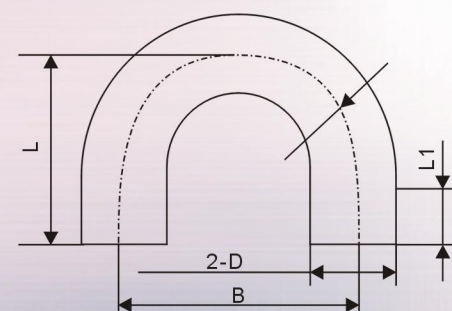


亿通公司生产的空调类铜管接头选用优质TP₂铜管为原材料，经模具塑性挤压加工成形，广泛应用于空调蒸发器、冷凝器发夹管接头，空调管路接头。亿通两器接头系列具有提高空调使用寿命，降低能耗，减少空调噪音的特点。

The ACR fitting that Yitong company produced is made by top quality TP₂ copper tube and is formed by plastic extrusion mold. It is widely used in air conditioning hairpin pipe evaporator, condenser, air conditioning pipe joint. It can prolong the service life of air conditioning, reduce energy consumption and reduce noise.



两器接头 Two Connector
 U-tube U 型管

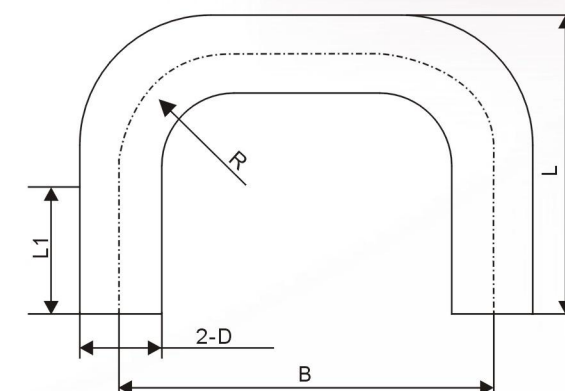


结构图

NO.	D	B	L	L1	R
YT0101	5	13.1	10.55	4	6.55
YT0102	7	12.5	16.25	10	6.25
YT0103	7	16.48	17.5	9.26	8.24
YT0104	7	17.2	17.6	9	8.6
YT0105	7	20	17	7	10
YT0106	7	20.7	16.4	6	10.4
YT0107	7	21	16.5	6	10.5
YT0108	7	23.9	21	9	12
YT0109	7	25	18.5	6	12.5
YT0110	7	25.4	16.7	4	12.7
YT0111	7	30.5	20.3	5	15.3
YT0112	7	31	23.5	8	15.5
YT0113	7	31.8	23.9	8	15.9
YT0114	7	34.1	22.6	5.5	17.1
YT0115	7	39.5	28.8	9	19.8
YT0116	7	49.1	31.6	7	24.6
YT0117	7	50	32	7	25
YT0118	7.94	20.4	17.2	7	10.2
YT0119	7.94	23.25	15.63	4	11.63

本公司提供非标件定制服务。
 We are experienced factory for OEM service

两器接头 Two Connector
 C-tube C 型管



结构图

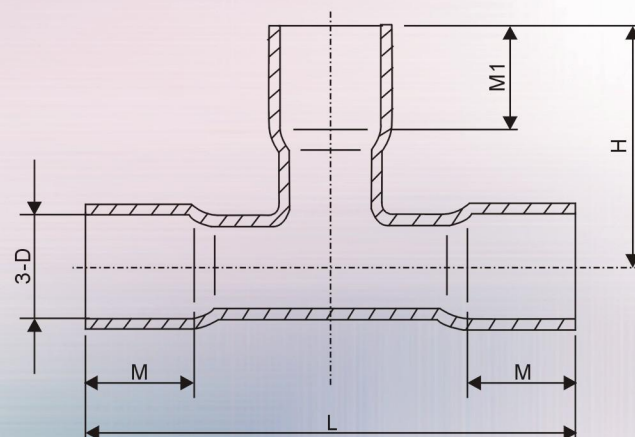
NO.	D	B	L	L1	R
YT0201	7	22.5	37	10	7
YT0202	7	25	23.5	8	10
YT0203	7	30	44	10	10
YT0204	7	32.5	26	12	10.5
YT0205	7	33.6	21	7	10.5
YT0206	7	34	28	10	12.5
YT0207	7	34.5	22.5	9	9.53
YT0208	7	36.6	25	10	10
YT0209	7	43.2	28	12	12.5
YT0210	7	45	23.5	8	10
YT0211	7	54	33.5	20	10
YT0212	7	54.2	24.5	5	12.5
YT0213	7	55.6	29	8	10
YT0214	7	61.5	26.5	13	10
YT0215	7	63	43.5	24	12.5
YT0216	7.94	40	25	10	10.5
YT0217	7.94	44.4	28.4	4	10
YT0218	7.94	50.8	28.4	4	10

NO.	D	B	L	L1	R
YT0219	9.52	35.5	35	10	12.5
YT0220	9.52	41	25	10	12.5
YT0221	9.52	42	36	18	13
YT0222	9.52	42.6	37	22	9.5
YT0223	9.52	43.3	25	7.5	12.5
YT0224	9.52	44	36	8	12.7
YT0225	9.52	45.8	25.4	7	12.7
YT0226	9.52	50	25	10	12.5
YT0227	9.52	50.8	27	10	12.7
YT0228	9.52	67.2	41	20	13
YT0229	9.52	75	27.5	10	12.5
YT0230	9.52	76.2	27.5	10	12.7
YT0231	9.52	114.6	40	10	12.5
YT0232	9.52	116.4	38.5	10	12.7
YT0233	15.88	80	36	8.06	20
YT0234	15.88	100	41	13.1	20
YT0235	16	77	46	10	25
YT0236	19.05	128	56	16.5	30

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两器接头 Two Connector Tee pipe 三通管

T Tee Pipe T 型三通



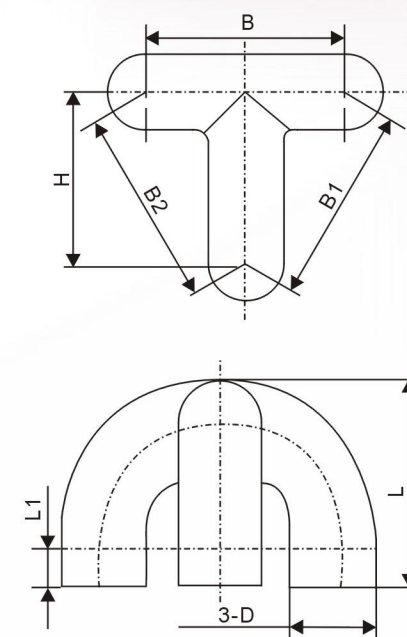
结构图

NO.	D	L	H	M	M	M1
YT0301	6.4	30	15	6	6	6
YT0302	6.4	40	20	6	6	6
YT0303	7.94	38	19	7	7	7
YT0304	9.52	36	18	8	8	8
YT0305	9.52	38	19	8	8	8
YT0306	12.7	42	21	9	9	9
YT0307	15.88	48	24	11	11	11
YT0308	22.23	56	28	16	16	16
YT0309	28.58	70	35	19	19	19
YT0310	34.93	86	43	28	28	28
YT0311	41.28	100	50	35	35	35
YT0312	53.98	120	60	42	42	42

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两器接头 Two Connector Tee pipe 三通管

Claw Tee Pipe 爪型三通



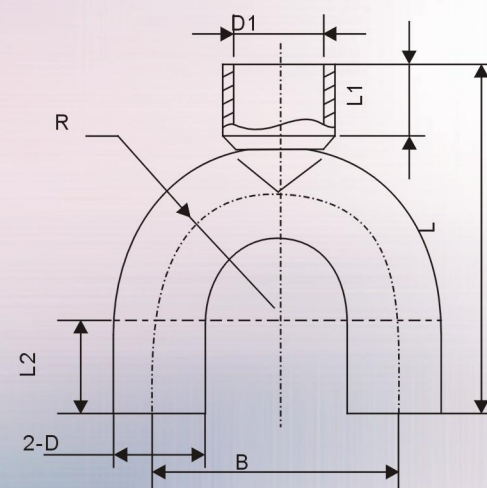
结构图

NO.	D	B	B1	B2	L	L1	H
YT0201	7	17.6	15.45	15.45	22	9.5	12.70
YT0202	7	19.05	15.88	15.88	21	8	12.70
YT0203	7	20.5	16.32	16.32	21	7	12.70
YT0204	7	21	21.00	21.00	20	6	12.70
YT0205	7	21	15.95	15.95	21	7.5	12.00
YT0206	7	21	16.48	16.43	20	6	12.70
YT0207	7	21	16.71	16.71	19	5.5	13.00
YT0208	7	21	16.95	16.95	20	6	13.30
YT0209	7	21	21.00	21.00	20	4	18.20
YT0210	7	25	17.70	17.70	22	5	12.50
YT0211	7	25.4	15.88	15.88	21	5	9.53
YT0212	7	25.4	16.48	16.48	20.5	6	10.50
YT0213	7.94	20.32	20.32	20.32	22.5	6	17.60
YT0214	7.94	22.9	22.90	22.90	21.5	4	19.83
YT0215	7.94	25.4	22.90	22.90	21.5	4	19.05
YT0216	7.94	25	25.00	25.00	18	5	12.50
YT0217	7.94	25.4	25.40	25.40	21.5	4	12.70
YT0218	9.52	25.4	22.90	22.90	24	6	19.00
YT0219	9.52	25.4	22.90	22.90	24	6.5	19.05
YT0220	9.52	25.4	25.40	25.40	23	7	17.60
YT0221	9.52	25.4	25.40	25.40	24	6.5	22.00
YT0222	9.52	20.32	20.32	20.32	22.5	6	17.60
YT0223	9.52	22.9	22.90	22.90	23	4	19.83
YT0224	9.52	25	25.00	25.00	24	6	21.65
YT0225	9.52	25.4	25.40	25.40	24	6	19.05
YT0226	9.52	25.4	25.40	25.40	24	5	21.65
YT0227	9.52	38.1	22.90	22.90	27	3	12.70
YT0228	12.7	31.75	31.75	31.75	32	8.5	27.43

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两器接头 Two Connector Tee pipe 三通管

Y Tee Pipe Y 型三通



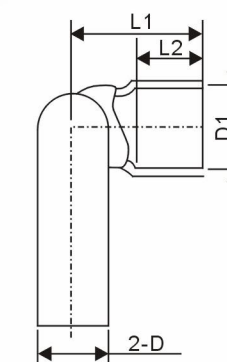
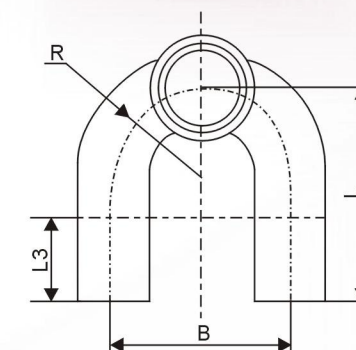
结构图

NO.	D	B	D1	L	L1	L2	R
YT0301	7	16.48	9.7	31.5	8	8	8.24
YT0302	7	19	8.1	35	8	8	9.5
YT0303	7	19.1	7.1	33	9	8	9.55
YT0304	7	20.4	7	35	8	5.5	10.2
YT0305	7	21	7.15	34	8	6	10.5
YT0306	7	25	6.4	32	8	10	12.5
YT0307	7	53	7.2	38.5	6	10	15
YT0308	7.94	20.4	7.15	25.5	6	5.3	10.2
YT0309	7.94	22	8.15	32	6	6	11
YT0310	7.94	25	6.55	35	8	6	12.5
YT0311	7.94	25.4	9.52	35	9	8	12.7
YT0312	7.94	25.4	7.94	35	8	8	12.7
YT0313	9.52	16.5	9.64	43	8	8	8.25
YT0314	9.52	20.5	9.65	35	8	8	10.3
YT0315	9.52	22.9	9.6	26	7	4	11.45
YT0316	9.52	22.9	9.65	35	7	7	11.5
YT0317	9.52	25.4	9.65	27.8	4.5	5.4	12.7
YT0318	9.52	25.4	12.7	32	4.5	9	12.7
YT0319	12.7	31.75	12.7	34.93	3.18	9.53	15.88

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两器接头 Two Connector Tee pipe 三通管

L Tee Pipe L 型三通



结构图

NO.	D	B	D1	L	L1	L2	L3	R
YT0401	7	16.48	7.2	28	18	7	6	8.24
YT0402	7	17.6	9.7	18.8	20	10	10	8.8
YT0403	7	19	6.5	26	21	10	10	9.5
YT0404	7	19.1	7.2	24.5	13.5	7	10	9.5
YT0405	7	20	8.2	20	13.5	10	10	10
YT0406	7	21	7.2	32.5	5.5	2	8	10.5
YT0407	7	57.2	8.2	30.5	12	8	8	15
YT0408	7	61.5	7.2	25	13.5	6	10	15
YT0409	7.94	22	8.1	20	13	6	6.5	11
YT0410	7.94	22	9.7	20	13	7	9	11
YT0411	7.94	22.9	8.2	30	12	6	9	11.5
YT0412	7.94	25.4	8.2	31	9	5	10	12.7
YT0413	9.52	20	9.7	19.5	13	8.5	7	10
YT0414	9.52	25	8.2	20	15	10	7	10
YT0415	9.52	25.4	9.6	22	13	7	10	12.7
YT0416	9.52	35	8.2	32.5	15	10	15	17.5
YT0417	9.52	38.1	9.6	25.5	19.5	10	6.4	19.1
YT0418	9.52	44	9.6	28.5	14.8	10	6.4	12

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两器接头 Two Connector
Tee pipe 三通管

Straight pipe joints 异型管路接头



我们能做什么?
What can we do

两器接头 Two Connector
Pipe joints 管路接头

Combination of pipe joints 管路接头组合

我们能为客户解决什么?
What we can do for our customers to solve?

用我们的努力使客户轻松
Our efforts to make it easy for customers

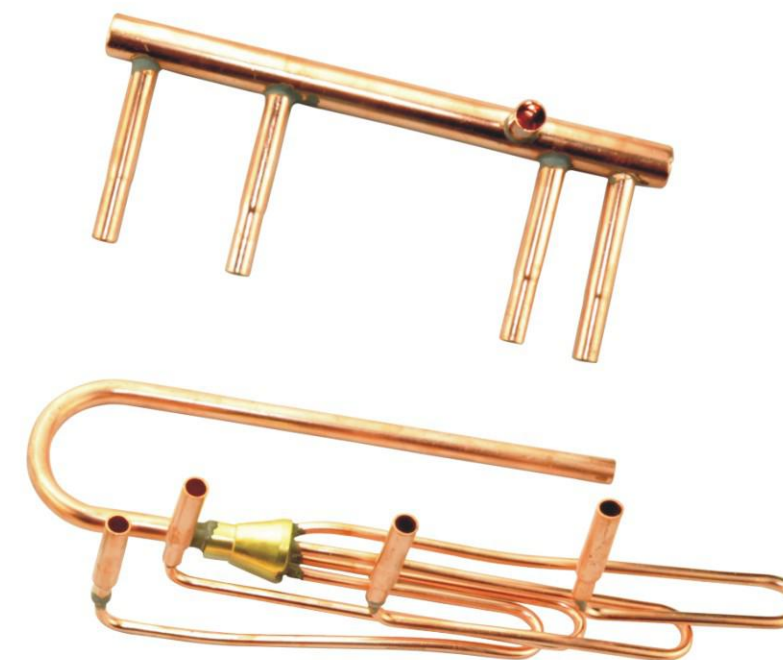
用我们的专业使客户满意
Use our expertise to make customer satisfaction

我们让客户选择的理由是什么?
We let customers choose what is the reason?

服务: 客户绝对满意的超出想象的专业服务
Service: Customer satisfaction is absolutely beyond the imagination of professional services

经验: 多年的工作经验及专业的工作团队
Experience: years of work experience and professional team

价格: 经新老客户最大的优惠价格
Price: The new and old customers the biggest deals





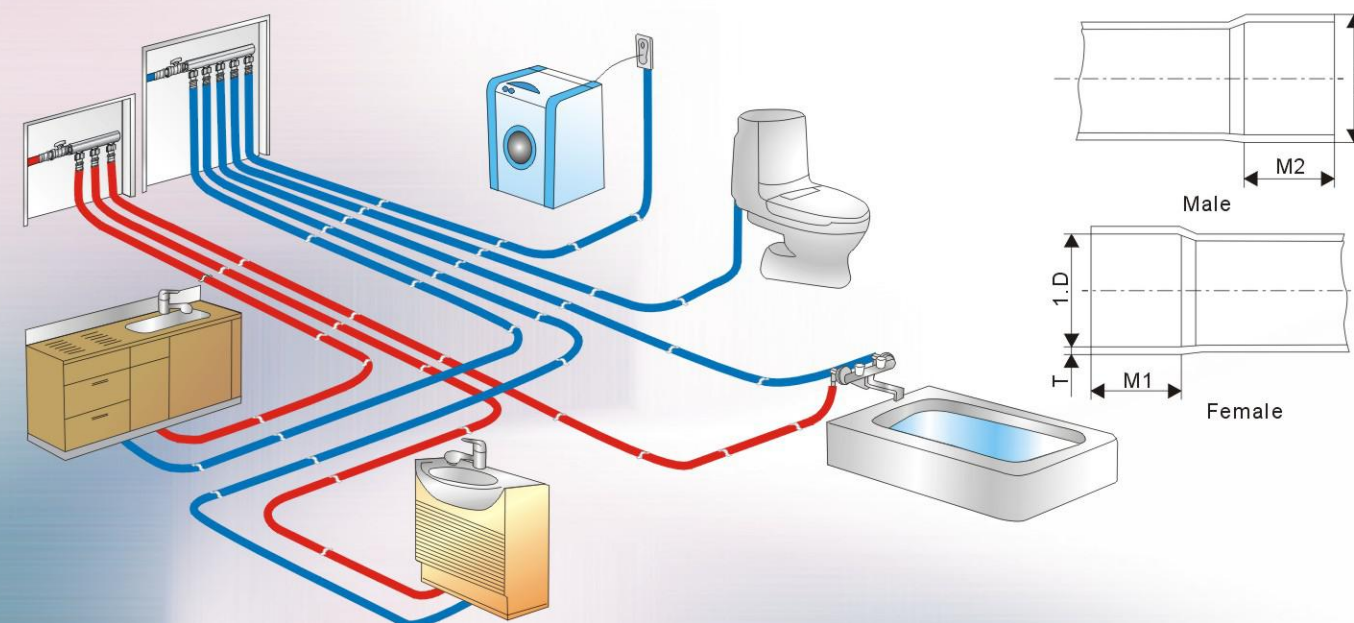
「W」水道管路接头系列
Waterway pipe
connector series



绍兴市亿通铜业有限公司
Shaoxing Yitong Copper Co., Ltd

亿通公司生产的水管类铜管接头选用优质TP₂铜管为原材料，经模具塑性挤压加工成形，广泛应用于建筑行业的给水管路，排气管路，地下排水管路。亿通水道管路接头系列具有提高管路使用寿命，环保，饮用水更健康的特点。

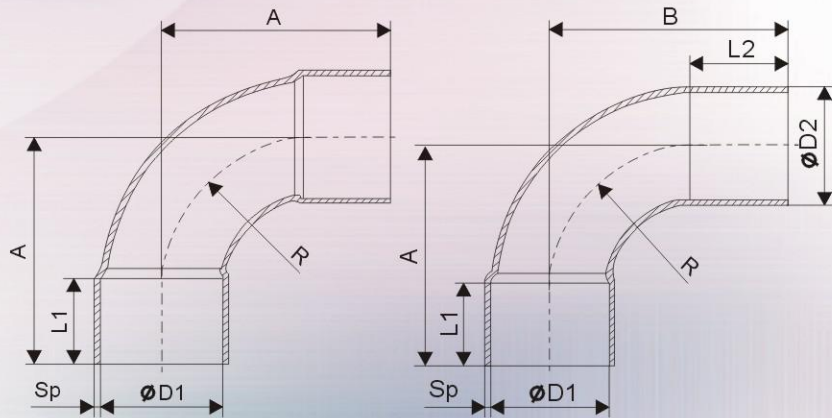
The plumbing fitting that Yitong company produced is made by top quality TP₂ copper tube and is formed by plastic extrusion mold. It is widely used in feed line, exhaust pipe and underground drain of the construction industry. It can prolong the service life of pipeline, and can give you healthy drinking water as it is environmental friendly.



Manufactured in accordance to BS864 standard							
Outer diameter of copper pipe (Dw)	Female I.D		Male O.D		Female length (M1)	Male length (M2)	Thickness (Min) (T)
	Max	Min	Max	Min			
8.0	8.15	8.06	8.04	7.95	6.8	8.8	0.6
10.0	10.15	10.06	10.04	9.95	7.8	9.8	0.6
12.0	12.15	12.06	12.04	11.95	8.6	10.6	0.6
14.0	14.15	14.06	14.04	13.95	10.6	12.3	0.6
15.0	15.15	15.06	15.04	14.95	10.6	12.6	0.7
16.0	16.15	16.06	16.04	15.95	10.6	12.3	0.7
18.0	18.15	18.06	18.04	17.95	12.3	14.6	0.8
22.0	22.18	22.07	22.05	21.94	15.4	17.4	0.9
28.0	28.18	28.07	28.05	27.94	18.4	20.4	0.9
35.0	35.23	35.09	35.05	34.93	23.0	25.0	1.0
42.0	42.23	42.09	42.06	41.93	27.0	29.0	1.1
54.0	54.23	54.06	54.06	53.93	27.0	29.0	1.2
64.0	64.33	64.10	64.07	63.92	32.0	34.0	1.4
67.0	67.33	67.10	67.07	66.92	32.0	34.0	1.4
76.1	76.43	76.20	76.17	76.02	33.5	36.5	1.6
88.9	89.23	89.00	88.97	88.82	37.5	40.5	1.8
108.0	108.33	108.10	108.07	107.92	47.5	51.5	2.1
159.0	159.53	159.20	159.10	158.90	70.0	75.0	2.5

欧标焊接式紫铜管件
 European standard welded copper fittings
 EN1254-1

5002 90° Bend FF
 5001 90° Bend FM

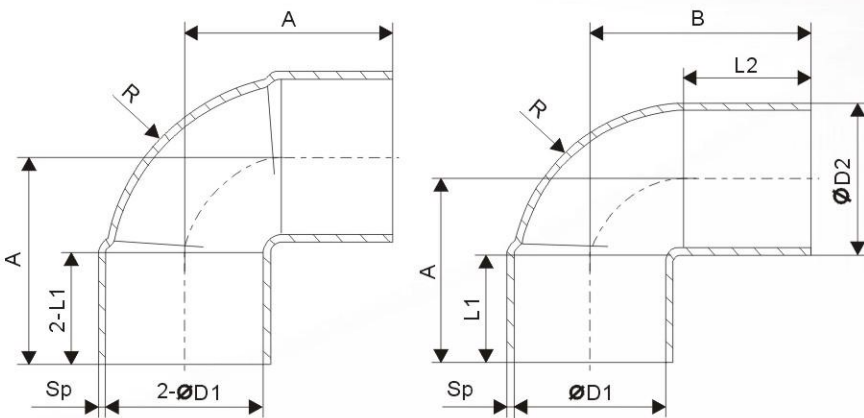


结构图

Item	D1		D2		L1 min	L2 min	A ±2	B ±2	R	Sp min
6	6	+0.15 +0.06	6	±0.045	5.8	7.8	15.5	/	9.5	0.6
8	8		8		6.8	8.8	16.5	18	10	
10	10		10		7.8	9.8	19.5	21.5	12	
12	12		12		8.6	10.6	22	23.5	15	
14	14		14		10.6	12.6	27	29	17.5	
15	15	+0.18 +0.07	15	±0.055	10.6	12.6	28	30	18	0.7
16	16		16		10.6	12.6	28	30	18	
18	18		18		12.6	14.6	31	33	20	0.8
22	22		22		15.4	17.5	39	41	25.5	
25	25		25		16.4	18.4	44.5	46.5	31	
28	28	+0.23 +0.09	28	±0.07	18.4	20.4	49	51	33.5	0.9
32	32		32		23	25	60	62	39.5	
35	35		35		23	25	62	64.5	42	
40	40		40		27	29	73.5	75	49	1.1
42	42		42		27	29	75.5	78	52	
52	52		52		32	34	93.5	96	65	1.2
54	54		54		32	34	93	99	65	

欧标焊接式紫铜管件
 European standard welded copper fittings
 EN1254-1

5090 90° Elbow FF
 5092 90° Elbow MF

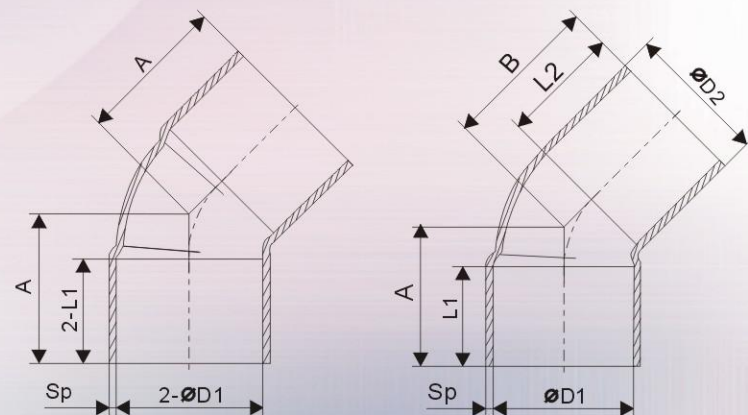


结构图

Item	D1		D2		L1 min	L2 min	A ±2.0	B ±2.0	R	Sp min
8	8	+0.155 +0.066	8	±0.045	6.8	8.8	15.5	17.5	12	0.6
10	10		10		7.8	9.8	15	17.5	14	
12	12		12		8.6	10.6	16.5	19	16	
14	14		14		10.6	12.6	18.5	21	18	
15	15		15		10.6	12.6	19.5	22	20	
16	16	+0.185 +0.075	16	±0.055	10.6	12.6	20.5	23	21	0.7
18	18		18		12.6	14.6	22.5	25	23	
20	20		20		15.4	17.4	27	29.5	25	0.8
22	22		22		15.4	17.4	27.5	30.5	27	
25	25		25		16.4	18.4	30.5	/	30	
28	28	+0.23 +0.09	28	±0.07	18.4	20.4	34	36.5	33.5	0.9
32	32		32		23	25	40.5	44	38.5	
35	35		35		23	25	41.5	45.5	42	
36	36		36		23	25	42.5	/	43.5	1.0
40	40		40		27	29	49	52.5	48	
42	42		42		27	29	49.5	54	50.5	1.1
52	52		52		32	34	59.5	63.5	62.5	
54	54		54		32	34	60.5	68	65	

欧标焊接式紫铜管件
 European standard welded copper fittings
 EN1254-1

5040 45° Bend FM
 5041 45° Bend FF

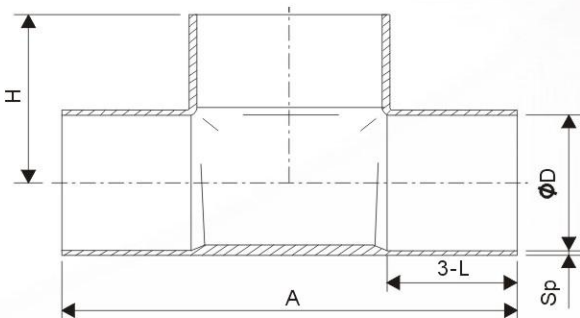


结构图

Item	D1		D2		L1 min	L2 min	A ±1.5	B ±1.5	Sp min
6	6	+0.15 +0.06	6	±0.045	/	/	/	/	0.6
8	8		8		/	/	/	/	
10	10		10		7.8	9.8	12	/	
12	12		12		8.6	10.6	13	14.5	
14	14		14		10.6	12.6	15	17	
15	15	+0.18 +0.07	15	±0.055	10.6	12.6	15.5	17.5	0.7
16	16		16		10.6	12.6	15.5	17.5	
18	18		18		12.6	14.6	18	20	
20	20		20		15.4	17.4	21	23	
22	22		22		15.4	17.4	21.5	23.5	
25	25	+0.23 +0.09	25	±0.07	16.4	18.4	24	/	0.9
28	28		28		18.4	20.4	25.5	27.5	
32	32		32		23	25	31.5	33.5	
35	35		35		23	25	33	35	
36	36		36		23	25	33.5	/	
40	40		40		27	29	37	39	1.0
42	42		42		27	29	38	40	
52	52		52		32	34	45	48	
54	54		54		32	34	46	48	

欧标焊接式紫铜管件
 European standard welded copper fittings
 EN1254-1

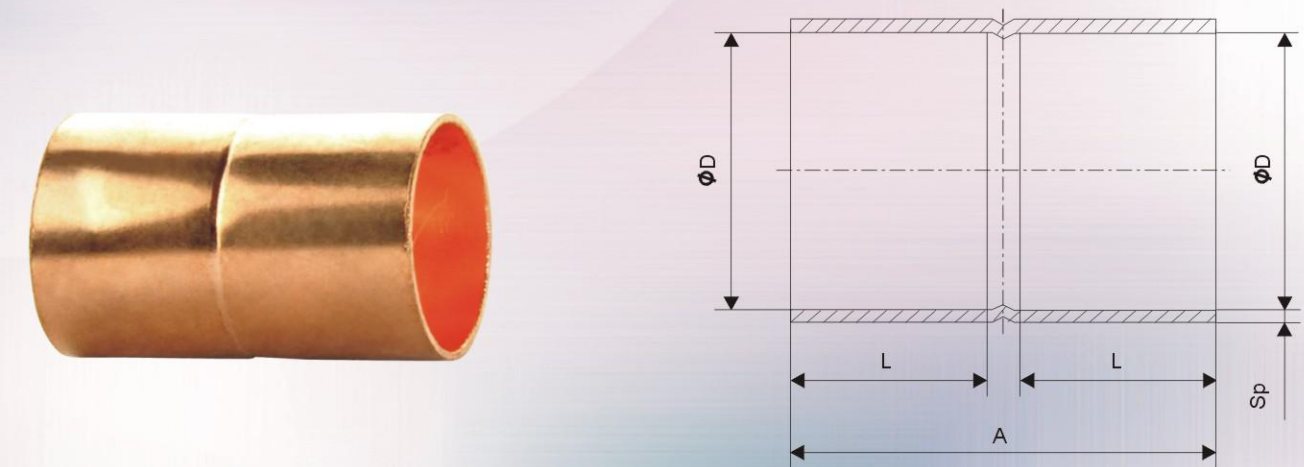
5130 Tee



结构图

Item	D		L min	H ±2.0	A ±2.0	Sp min
6	6	+0.15 +0.06	5.8	11+/-1.0	23 +/-1.0	0.6
8	8		6.8	14+/-1.0	26+/-1.0	0.6
10	10		7.8	15+/-1.0	30+/-1.0	0.6
12	12		8.6	16+/-1.0	34+/-1.0	0.6
14	14		10.6	19+/-1.0	40+/-1.0	0.6
15	15	+0.18 +0.07	10.6	19.5	37	0.7
16	16		10.6	20	37	0.7
18	18		12.6	22.5	45	0.8
20	20		15.4	26.5	53	0.9
22	22		15.4	27.5	54	0.9
25	25	+0.23 +0.09	16.4	31.5	60	0.9
28	28		18.4	34	66	0.9
32	32		23	40	80	1.0
35	35		23	43	83	1.0
36	36		23	44	86	1.1
40	40		27	49	97	1.1
42	42		27	51	98	1.1
52	52		32	60	119.5	1.2
54	54		32	61.5	121	1.2

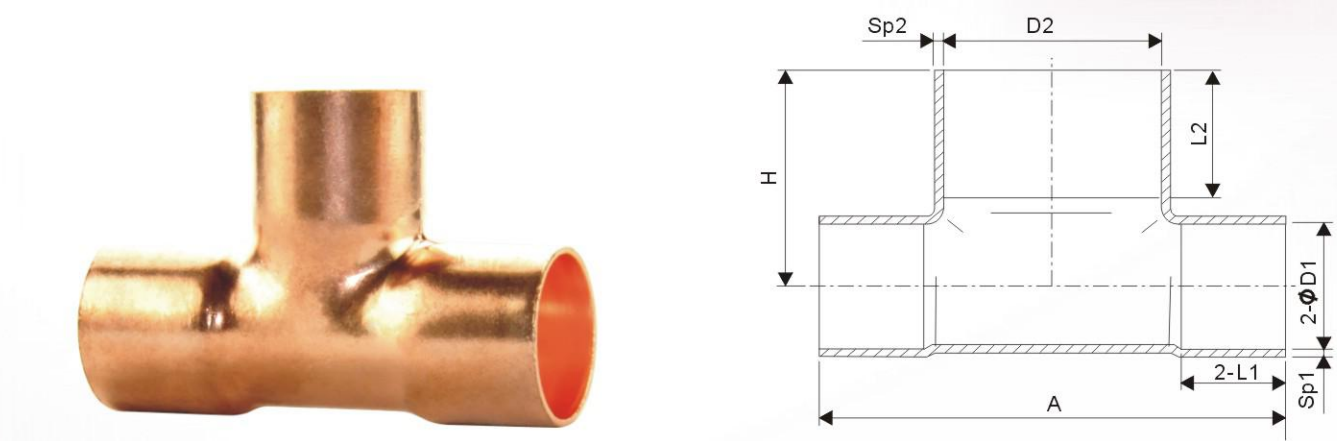
欧标焊接式紫铜管件
 European standard welded copper fittings
 EN1254-1
 5270 Coupling



结构图

Item	D		L min	A ±1.5	Sp min
6	6	+0.155 +0.066	5.8	14	0.6
8	8		6.8	15	
10	10		7.8	17	
12	12		8.6	19	
14	14		10.6	23	
15	15		10.6	23	0.7
16	16	+0.185 +0.075	10.6	23	
18	18		12.6	27	
20	20		15.4	32.8	0.9
22	22	+0.23 +0.09	15.4	32.8	
25	25		16.4	34.5	
28	28		18.4	38.5	
32	32	+0.23 +0.09	23	47.5	1.0
35	35		23	47.5	
36	36		23	47.5	
40	40		27	55.5	1.1
42	42		27	55.5	
52	52		32	66	1.2
54	54		32	66	

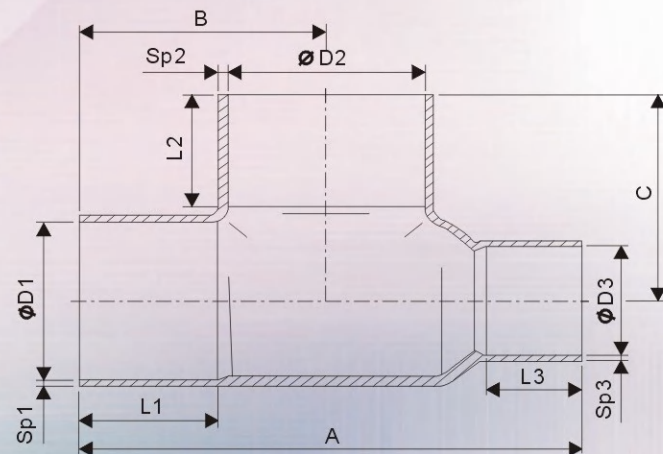
欧标焊接式紫铜管件
 European standard welded copper fittings
 EN1254-1
 5130R Reducer Tee



结构图

Item	D1		D2		L1 min	L2 min	A ±2.0	H ±1.5	Sp1 min	Sp2 min
6x8x6	6	+0.15 +0.06	8	+0.15 +0.06	5.8	6.8	26+/-1.0	12+/-1.0	0.6	0.6
8x10x8	8	+0.15 +0.06	10	+0.15 +0.06	6.8	7.8	31+/-1.0	15+/-1.0	0.6	0.6
10x12x10	10	+0.15 +0.06	12	+0.15 +0.06	7.8	8.6	33+/-1.0	16+/-1.0	0.6	0.6
12x15x12	12	+0.15 +0.06	15	+0.15 +0.06	8.6	10.6	34.5	18.5	0.6	0.7
12x16x12	12	+0.15 +0.06	16	+0.15 +0.06	8.6	10.6	37	19.5	0.6	0.7
12x18x12	12	+0.15 +0.06	18	+0.15 +0.06	8.6	12.6	48	22	0.6	0.8
14x16x14	14	+0.15 +0.06	16	+0.15 +0.06	10.6	10.6	39	19.5	0.6	0.7
14x18x14	14	+0.15 +0.06	18	+0.15 +0.06	10.6	12.6	42.5	21	0.6	0.8
15x18x15	15	+0.15 +0.06	18	+0.15 +0.06	10.6	12.6	42	22	0.7	0.8
15x22x15	15	+0.15 +0.06	22	+0.18 +0.07	10.6	15.4	47	26	0.7	0.9
16x18x16	16	+0.15 +0.06	18	+0.15 +0.06	10.6	12.6	42	22	0.7	0.8
18x22x18	18	+0.15 +0.06	22	+0.18 +0.07	12.6	15.4	51	27	0.8	0.9
18x28x18	18	+0.15 +0.06	28	+0.18 +0.07	12.6	18.4	73	35	0.8	0.9
22x28x22	22	+0.18 +0.07	28	+0.18 +0.07	15.4	18.4	62.5	33	0.9	0.9
28x35x28	28	+0.18 +0.07	35	+0.23 +0.09	18.4	23	85	40	0.9	1
35x42x35	35	+0.23 +0.09	42	+0.23 +0.09	23	27	93	48.5	1	1.1
42x54x42	42	+0.23 +0.09	54	+0.23 +0.09	27	32	125	60	1.1	1.2

欧标焊接式紫铜管件
European standard welded copper fittings
EN1254-1
5130R Reducer Tee

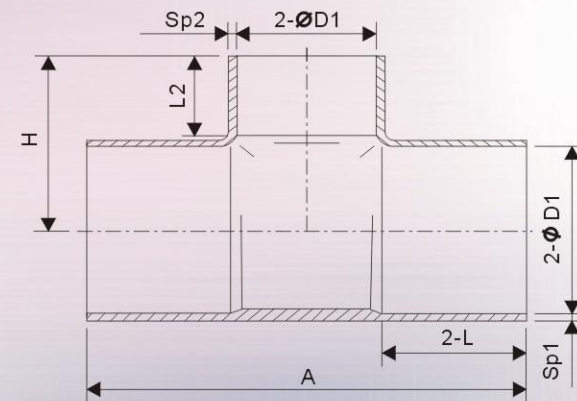


结构图

Item	D1	D2	D3	L1 min	L2 min	L3 min	A ±2.0	B ±1.5	C ±1.5	Sp1 min	Sp2 min	Sp3 min
8x6x6	8 +0.15 +0.06	6 +0.15 +0.06	6 +0.15 +0.06	6.8	5.8	5.8	24±1.0	12±1.0	11±1.0	0.6	0.6	0.6
10x8x8	10 +0.15 +0.06	10 +0.15 +0.06	8 +0.15 +0.06	7.8	6.8	6.8	28±1.0	14±1.0	13±1.0	0.6	0.6	0.6
10x10x8	10 +0.15 +0.06	10 +0.15 +0.06	8 +0.15 +0.06	7.8	7.8	6.8	30±1.0	15±1.0	14±1.0	0.6	0.6	0.6
12x8x8	12 +0.15 +0.06	12 +0.15 +0.06	8 +0.15 +0.06	8.6	6.8	6.8	30	14	15	0.6	0.6	0.6
12x8x10	12 +0.15 +0.06	12 +0.15 +0.06	10 +0.15 +0.06	8.6	6.8	7.8	30	14.5	15	0.6	0.6	0.6
12x10x8	12 +0.15 +0.06	12 +0.15 +0.06	8 +0.15 +0.06	8.6	7.8	6.8	31±1.0	15±1.0	15±1.0	0.6	0.6	0.6
12x10x10	12 +0.15 +0.06	12 +0.15 +0.06	10 +0.15 +0.06	8.6	7.8	7.8	31.5±1.0	15±1.0	15±1.0	0.6	0.6	0.6
12x12x8	12 +0.15 +0.06	12 +0.15 +0.06	8 +0.15 +0.06	8.6	8.6	6.8	33±1.0	16±1.0	16±1.0	0.6	0.6	0.6
12x12x10	12 +0.15 +0.06	12 +0.15 +0.06	10 +0.15 +0.06	8.6	8.6	7.8	34±1.0	17±1.0	17±1.0	0.6	0.6	0.6
14x10x10	14 +0.15 +0.06	10 +0.15 +0.06	10 +0.15 +0.06	10.6	7.8	7.8	34	17	16.5	0.6	0.6	0.6
14x10x12	14 +0.15 +0.06	10 +0.15 +0.06	12 +0.15 +0.06	10.6	7.8	8.6	35	17	16.5	0.6	0.6	0.6
14x12x10	14 +0.15 +0.06	12 +0.15 +0.06	10 +0.15 +0.06	10.6	8.6	7.8	37	18	17	0.6	0.6	0.6
14x12x12	14 +0.15 +0.06	12 +0.15 +0.06	12 +0.15 +0.06	10.6	8.6	8.6	37	18	17	0.6	0.6	0.6
14x14x10	14 +0.15 +0.06	14 +0.15 +0.06	10 +0.15 +0.06	10.6	10.6	7.8	38	19	19	0.6	0.6	0.6
14x18x12	14 +0.15 +0.06	18 +0.15 +0.06	12 +0.15 +0.06	10.6	12.6	8.6	49.5	24.5	25.5	0.6	0.8	0.6
15x10x10	15 +0.15 +0.06	10 +0.15 +0.06	10 +0.15 +0.06	10.6	7.8	7.8	35	17	17	0.7	0.6	0.6
15x10x12	15 +0.15 +0.06	10 +0.15 +0.06	12 +0.15 +0.06	10.6	7.8	8.6	35	17.5	17	0.7	0.6	0.6
15x12x10	15 +0.15 +0.06	12 +0.15 +0.06	10 +0.15 +0.06	10.6	8.6	7.8	36	18.5	17.5	0.7	0.6	0.6
15x12x12	15 +0.15 +0.06	12 +0.15 +0.06	12 +0.15 +0.06	10.6	8.6	8.6	37	18	18	0.7	0.6	0.6
15x15x10	15 +0.15 +0.06	15 +0.15 +0.06	10 +0.15 +0.06	10.6	10.6	7.8	39	20	19.5	0.7	0.7	0.6

Item	D1	D2	D3	L1 min	L2 min	L3 min	A ±2.0	B ±1.5	C ±1.5	Sp1 min	Sp2 min	Sp3 min
15x18x12	15 +0.15 +0.06	18 +0.15 +0.06	12 +0.15 +0.06	10.6	12.6	8.6	45.5	23	23.5	0.7	0.8	0.6
16x12x12	16 +0.15 +0.06	12 +0.15 +0.06	12 +0.15 +0.06	10.6	8.6	8.6	38	18	18.5	0.7	0.6	0.6
16x12x14	16 +0.15 +0.06	12 +0.15 +0.06	14 +0.15 +0.06	10.6	8.6	10.6	38.5	18	18.5	0.7	0.6	0.6
16x14x12	16 +0.15 +0.06	14 +0.15 +0.06	12 +0.15 +0.06	10.6	10.6	8.6	39	19	20	0.7	0.6	0.6
16x16x10	16 +0.15 +0.06	16 +0.15 +0.06	10 +0.15 +0.06	10.6	10.6	7.8	41.5	20	20.5	0.7	0.7	0.6
16x16x12	16 +0.15 +0.06	16 +0.15 +0.06	12 +0.15 +0.06	10.6	10.6	8.6	41.5	20	20	0.7	0.7	0.6
16x16x14	16 +0.15 +0.06	16 +0.15 +0.06	14 +0.15 +0.06	10.6	10.6	10.6	42	20	20	0.7	0.7	0.6
18x10x10	18 +0.15 +0.06	10 +0.15 +0.06	10 +0.15 +0.06	12.6	7.8	7.8	41	20	19	0.8	0.6	0.6
18x10x12	18 +0.15 +0.06	10 +0.15 +0.06	12 +0.15 +0.06	12.6	7.8	8.6	41	20	19	0.8	0.6	0.6
18x12x14	18 +0.15 +0.06	12 +0.15 +0.06	14 +0.15 +0.06	12.6	8.6	10.6	43	20	19	0.8	0.6	0.6
18x12x16	18 +0.15 +0.06	12 +0.15 +0.06	16 +0.15 +0.06	12.6	8.6	10.6	42	20	19	0.8	0.6	0.7
18x15x12	18 +0.15 +0.06	15 +0.15 +0.06	12 +0.15 +0.06	12.6	10.6	8.6	44	21.5	21.5	0.8	0.7	0.6
18x16x12	18 +0.15 +0.06	16 +0.15 +0.06	12 +0.15 +0.06	12.6	10.6	8.6	44	22	21.5	0.8	0.7	0.6
18x16x14	18 +0.15 +0.06	16 +0.15 +0.06	14 +0.15 +0.06	12.6	10.6	10.6	45	22	21.5	0.8	0.7	0.6
18x18x10	18 +0.15 +0.06	18 +0.15 +0.06	10 +0.15 +0.06	12.6	12.6	7.8	47	23	23.5	0.8	0.8	0.6
18x18x16	18 +0.15 +0.06	18 +0.15 +0.06	18 +0.15 +0.06	12.6	12.6	10.6	48	23	23.5	0.8	0.8	0.7
22x12x18	22 +0.18 +0.07	12 +0.15 +0.06	18 +0.15 +0.06	15.4	8.6	12.6	47	23	21	0.9	0.6	0.8
22x16x14	22 +0.18 +0.07	16 +0.15 +0.06	16 +0.15 +0.06	15.4	10.6	10.6	51.5	25	23.5	0.9	0.7	0.6
22x16x18	22 +0.18 +0.07	16 +0.15 +0.06	18 +0.15 +0.06	15.4	10.6	12.6	50	25	23.5	0.9	0.7	0.8
22x18x12	22 +0.18 +0.07	18 +0.15 +0.06	12 +0.15 +0.06	15.4	12.6	8.6	52	26	25	0.9	0.8	0.6
22x18x14	22 +0.18 +0.07	18 +0.15 +0.06	14 +0.15 +0.06	15.4	12.6	10.6	52	26	25	0.9	0.8	0.6
22x28x15	22 +0.18 +0.07	28 +0.18 +0.07	15 +0.15 +0.06	15.4	18.4	10.6	64	31	32.5	0.9	0.9	0.7
28x12x18	28 +0.18 +0.07	12 +0.15 +0.06	18 +0.15 +0.06	18.4	8.6	12.6	53.5	25.5	24.5	0.9	0.6	0.8
28x15x15	28 +0.18 +0.07	15 +0.15 +0.06	15 +0.15 +0.06	18.4	10.6	10.6	57	27.5	27	0.9	0.7	0.7
28x16x16	28 +0.18 +0.07	16 +0.15 +0.06	16 +0.15 +0.06	18.4	10.6	10.6	58	28	27	0.9	0.7	0.7
28x16x18	28 +0.18 +0.07	16 +0.15 +0.06	18 +0.15 +0.06	18.4	10.6	12.6	58	28	27	0.9	0.7	0.8
28x18x15	28 +0.18 +0.07	18 +0.15 +0.06	15 +0.15 +0.06	18.4	12.6	10.6	59	29	29	0.9	0.8	0.7
28x18x16	28 +0.18 +0.07	18 +0.15 +0.06	16 +0.15 +0.06	18.4	12.6	10.6	59	29	29	0.9	0.8	0.7
28x22x18	28 +0.18 +0.07	22 +0.18 +0.07	18 +0.15 +0.06	18.4	15.4	12.6	63.5	31	31.5	0.9	0.9	0.8
28x28x18	28 +0.18 +0.07	28 +0.18 +0.07	18 +0.15 +0.06	18.4	18.4	12.6	70	34	34.5	0.9	0.9	0.8
28x28x22	28 +0.18 +0.07	28 +0.18 +0.07	22 +0.15 +0.07	18.4	18.4	15.4	69	34	33.5	0.9	0.9	0.9
35x15x22	35 +0.23 +0.09	15 +0.15 +0.06	22 +0.18 +0.07	23	10.6	15.4	66	32	30.5	1.0	0.7	0.9
35x15x28	35 +0.23 +0.09	15 +0.15 +0.06	28 +0.18 +0.07	23	10.6	18.4	67	32	30.5	1.0	0.7	0.9
35x18x22	35 +0.23 +0.09	18 +0.15 +0.06	22 +0.18 +0.07	23	12.6	15.4	67.5	33.5	32	1.0	0.8	0.9
35x18x28	35 +0.23 +0.09	18 +0.15 +0.06	28 +0.18 +0.07	23	12.6	18.4	70	33.5	32	1.0	0.8	0.9
35x22x15	35 +0.23 +0.09	22 +0.18 +0.07	15 +0.15 +0.06	23	15.4	10.6	71	36	34.5	1.0	0.9	0.7
35x22x22	35 +0.23 +0.09	22 +0.18 +0.07	22 +0.18 +0.07	23	15.4	15.4	73	36	35	1.0	0.9	0.9
35x28x15	35 +0.23 +0.09	28 +0.18 +0.07	15 +0.15 +0.06	23	18.4	10.6	78	39	38	1.0	0.9	0.7
35x28x22	35 +0.23 +0.09	28 +0.18 +0.07	22 +0.18 +0.07	23	18.4	15.4	80	39	38	1.0	0.9	0.9
35x35x15	35 +0.23 +0.09	35 +0.23 +0.09	15 +0.15 +0.06	23	23	10.6	83	42	43.5	1.0	1.0	0.7
35x35x22	35 +0.23 +0.09	35 +0.23 +0.09	22 +0.18 +0.07	23	23	15.4	85	42	43.5	1.0	1.0	0.9
42x22x35	42 +0.23 +0.09	22 +0.18 +0.07	35 +0.23 +0.09	27	15.4	23	84	40	39	1.1	0.9	1.0
42x28x22	42 +0.23 +0.09	28 +0.18 +0.07	22 +0.18 +0.07	27	18.4	15.4	87	43	41.5	1.1	0.9	0.9
42x28x28	42 +0.23 +0.09	28 +0.18 +0.07	28 +0.18 +0.07	27	18.4	18.4	87	43	41.5	1.1	0.9	0.9
42x35x28	42 +0.23 +0.09	35 +0.23 +0.09	28 +0.18 +0.07	27	23	18.4	96	46.5	46	1.1	1.0	0.9
42x42x28	42 +0.23 +0.09	42 +0.23 +0.09	28 +0.18 +0.07	27	27	18.4	101	50	50	1.1	1.1	0.9
42x42x35	42 +0.23 +0.09	42 +0.23 +0.09	35 +0.23 +0.09	27	27	23	103	50	50	1.1	1.1	1.0
54x35x35	54 +0.23 +0.09	35 +0.23 +0.09	35 +0.23 +0.09	32	23	23	107	51.5	54	1.2	1.0	1.0
54x42x42	54 +0.23 +0.09	42 +0.23 +0.09	42 +0.23 +0.09	32	27	27	115	54.5	57	1.2	1.1	1.1
54x54x42	54 +0.23 +0.09	54 +0.23 +0.09	42 +0.23 +0.09	32	32	27	126	61	62	1.2	1.2	1.1

欧标焊接式紫铜管件
European standard welded copper fittings
EN1254-1
5130R Reducer Tee



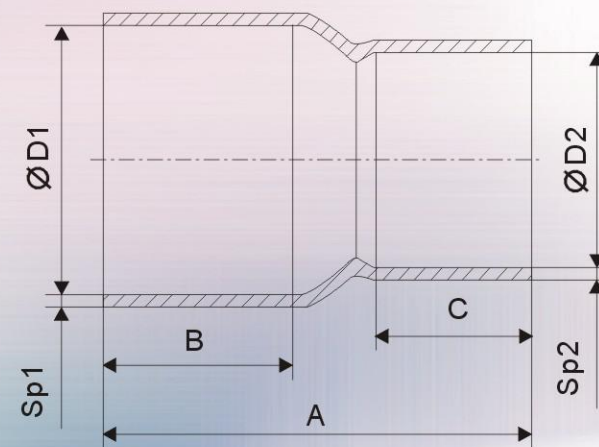
结构图

Item	D1		D2		L1 min	L2 min	A ±2.0	H ±1.5	Sp1 min	Sp2 min
8x6x8S	8	+0.15 +0.06	6	+0.15 +0.06	6.8	5.8	27	12+/-1.0	0.6	0.6
10x6x10S	10	+0.15 +0.06	6	+0.15 +0.06	7.8	5.8	29	12	0.6	0.6
10x8x10	10	+0.15 +0.06	8	+0.15 +0.06	7.8	6.8	28+/-1.0	13+/-1.0	0.6	0.6
12x8x12	12	+0.15 +0.06	8	+0.15 +0.06	8.6	6.8	29	14.5	0.6	0.6
12x10x12	12	+0.15 +0.06	10	+0.15 +0.06	8.6	7.8	30+/-1.0	17+/-1.0	0.6	0.6
14x10x14	14	+0.15 +0.06	10	+0.15 +0.06	10.6	7.8	33.5	16	0.6	0.6
14x12x14	14	+0.15 +0.06	12	+0.15 +0.06	10.6	8.6	35.5	17.5	0.6	0.6
15x8x15	15	+0.15 +0.06	8	+0.15 +0.06	10.6	6.8	32	16	0.7	0.6
15x10x15	15	+0.15 +0.06	10	+0.15 +0.06	10.6	7.8	33.5	17.5	0.7	0.6
15x12x15	15	+0.15 +0.06	12	+0.15 +0.06	10.6	8.6	35	18	0.7	0.6
16x10x16	16	+0.15 +0.06	10	+0.15 +0.06	10.6	7.8	34	17	0.7	0.6
16x12x16	16	+0.15 +0.06	12	+0.15 +0.06	10.6	8.6	36	18	0.7	0.6
16x14x16	16	+0.15 +0.06	14	+0.15 +0.06	10.6	10.6	38	20	0.7	0.6
18x10x18	18	+0.15 +0.06	10	+0.15 +0.06	12.6	7.8	37	18.5	0.8	0.6
18x12x18	18	+0.15 +0.06	12	+0.15 +0.06	12.6	8.6	39	19	0.8	0.6
18x14x18	18	+0.15 +0.06	14	+0.15 +0.06	12.6	10.6	41	21	0.8	0.6
18x15x18	18	+0.15 +0.06	15	+0.15 +0.06	12.6	10.6	42	21	0.8	0.7
18x16x18	18	+0.15 +0.06	16	+0.15 +0.06	12.6	10.6	43	22	0.8	0.7
20x12x20	20	+0.18 +0.07	12	+0.15 +0.06	15.4	8.6	45	22.5	0.9	0.6

欧标焊接式紫铜管件
European standard welded copper fittings
EN1254-1
5130R Reducer Tee

Item	D1		D2		L1 min	L2 min	A ±2.0	H ±1.5	Sp1 min	Sp2 min
20x14x20	20	+0.18 +0.07	14	+0.15 +0.06	15.4	10.6	47	23.5	0.9	0.6
20x16x20	20	+0.18 +0.07	16	+0.15 +0.06	15.4	10.6	50	25	0.9	0.7
20x18x20	20	+0.18 +0.07	18	+0.15 +0.06	15.4	12.6	52	26	0.9	0.8
22x10x22	22	+0.18 +0.07	10	+0.15 +0.06	15.4	7.8	44	20	0.9	0.6
22x12x22	22	+0.18 +0.07	12	+0.15 +0.06	15.4	8.6	46	21	0.9	0.6
22x14x22	22	+0.18 +0.07	14	+0.15 +0.06	15.4	10.6	48	23	0.9	0.6
22x15x22	22	+0.18 +0.07	15	+0.15 +0.06	15.4	10.6	47	23	0.9	0.7
22x16x22	22	+0.18 +0.07	16	+0.15 +0.06	15.4	10.6	48	24	0.9	0.7
22x18x22	22	+0.18 +0.07	18	+0.15 +0.06	15.4	12.6	50	25	0.9	0.8
28x10x28	28	+0.18 +0.07	10	+0.15 +0.06	18.4	7.8	50	24	0.9	0.6
28x12x28	28	+0.18 +0.07	12	+0.15 +0.06	18.4	8.6	52	24.5	0.9	0.6
28x14x28	28	+0.18 +0.07	14	+0.15 +0.06	18.4	10.6	52	26	0.9	0.6
28x15x28	28	+0.18 +0.07	15	+0.15 +0.06	18.4	10.6	53	26.5	0.9	0.7
28x16x28	28	+0.18 +0.07	16	+0.15 +0.06	18.4	10.6	55	27	0.9	0.7
28x18x28	28	+0.18 +0.07	18	+0.15 +0.06	18.4	12.6	56	28	0.9	0.8
28x20x28	28	+0.18 +0.07	20	+0.18 +0.07	18.4	15.4	60	31	0.9	0.9
28x22x28	28	+0.18 +0.07	22	+0.18 +0.07	18.4	15.4	60	31	0.9	0.9
32x16x32	32	+0.23 +0.09	16	+0.15 +0.06	23	10.6	65	29	1.0	0.7
32x18x32	32	+0.23 +0.09	18	+0.15 +0.06	23	12.6	66	30.5	1.0	0.8
32x22x32	32	+0.23 +0.09	22	+0.18 +0.07	23	15.4	70	33.5	1.0	0.9
32x28x32	32	+0.23 +0.09	28	+0.18 +0.07	23	18.4	76	36	1.0	0.9
35x12x35	35	+0.23 +0.09	12	+0.15 +0.06	23	8.6	62	28.5	1.0	0.6
35x15x35	35	+0.23 +0.09	15	+0.15 +0.06	23	10.6	63	30.5	1.0	0.7
35x18x35	35	+0.23 +0.09	18	+0.15 +0.06	23	12.6	66	33	1.0	0.8
35x22x35	35	+0.23 +0.09	22	+0.18 +0.07	23	15.4	70	35.5	1.0	0.9
35x28x35	35	+0.23 +0.09	28	+0.18 +0.07	23	18.4	76.5	38	1.0	0.9
36x16x36	36	+0.23 +0.09	16	+0.15 +0.06	23	10.6	65	30	1.0	0.7
36x22x36	36	+0.23 +0.09	22	+0.18 +0.07	23	15.4	71	35	1.0	0.9
36x28x36	36	+0.23 +0.09	28	+0.18 +0.07	23	18.4	78	38	1.0	0.9
40x32x40	40	+0.23 +0.09	32	+0.18 +0.07	27	23	89	46	1.1	1.0
42x15x42	42	+0.23 +0.09	15	+0.15 +0.06	27	10.6	71	34.5	1.1	0.7
42x18x42	42	+0.23 +0.09	18	+0.15 +0.06	27	12.6	74	35.5	1.1	0.8
42x22x42	42	+0.23 +0.09	22	+0.18 +0.07	27	15.4	78	39.5	1.1	0.9
42x28x42	42	+0.23 +0.09	28	+0.18 +0.07	27	18.4	84	42	1.1	0.9
42x32x42	42	+0.23 +0.09	32	+0.23 +0.09	27	23	90	46.5	1.1	1.0
42x35x42	42	+0.23 +0.09	35	+0.23 +0.09	27	23	91	47	1.1	1.0
52x28x52	52	+0.23 +0.09	28	+0.18 +0.07	32	18.4	95	47	1.2	0.9
52x32x52	52	+0.23 +0.09	32	+0.23 +0.09	32	23	100	52	1.2	1.0
52x42x52	52	+0.23 +0.09	42	+0.23 +0.09	32	27	110	55	1.2	1.1
54x15x54	54	+0.23 +0.09	15	+0.15 +0.06	32	10.6	82	42	1.2	0.7
54x18x54	54	+0.23 +0.09	18	+0.15 +0.06	32	12.6	86	42	1.2	0.8
54x22x54	54	+0.23 +0.09	22	+0.18 +0.07	32	15.4	90	46	1.2	0.9
54x28x54	54	+0.23 +0.09	28	+0.18 +0.07	32	18.4	94	47.5	1.2	0.9
54x35x54	54	+0.23 +0.09	35	+0.23 +0.09	32	23	101	52.5	1.2	1.0
54x42x54	54	+0.23 +0.09	42	+0.23 +0.09	32	27	110	57	1.2	1.1

欧标焊接式紫铜管件
European standard welded copper fittings
EN1254-1
5240 Reducer Coupling



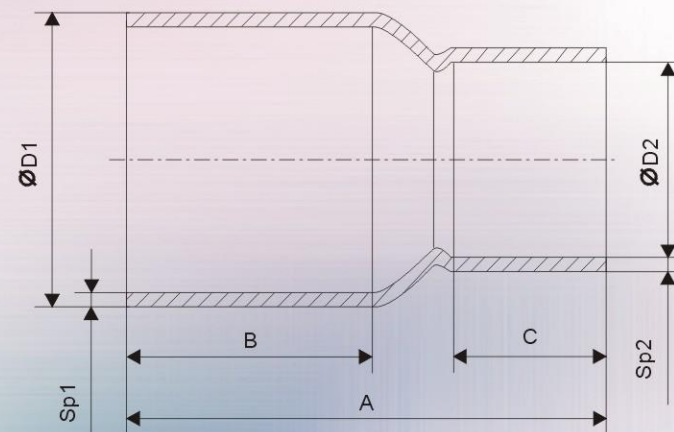
结构图

Item	D1	D2	B min	C min	A ±2.0	Sp1 min	Sp2 min
8x6	8	6	6.8	5.8	15.5	0.6	0.6
10x6	10	6	7.8	5.8	18	0.6	0.6
10x8	10	8	7.8	6.8	18.5	0.6	0.6
12x8	12	8	8.6	6.8	20.5	0.6	0.6
12x10	12	10	8.6	7.8	20.5	0.6	0.6
14x12	14	12	10.6	8.6	23.5	0.6	0.6
15x8	15	8	10.6	6.8	24	0.7	0.6
15x10	15	10	10.6	7.8	24	0.7	0.6
15x12	15	12	10.6	8.6	23.8	0.7	0.6
15x14	15	14	10.6	10.6	25	0.7	0.6
16x10	16	10	10.6	7.8	24	0.7	0.6
16x12	16	12	10.6	8.6	24	0.7	0.6
16x14	16	14	10.6	10.6	25	0.7	0.6
16x15	16	15	10.6	10.6	24	0.7	0.7
18x10	18	10	12.6	7.8	28	0.8	0.6
18x12	18	12	12.6	8.6	28	0.8	0.6
18x14	18	14	12.6	10.6	28.5	0.8	0.6
18x15	18	15	12.6	10.6	28	0.8	0.7
18x16	18	16	12.6	10.6	28	0.8	0.7

欧标焊接式紫铜管件
European standard welded copper fittings
EN1254-1
5240 Reducer Coupling

Item	D1	D2	B min	C min	A ±2.0	Sp1 min	Sp2 min
20x12	20	12	15.4	8.6	30.5	0.9	0.6
20x14	20	14	15.4	10.6	33	0.9	0.6
20x16	20	16	15.4	10.6	33	0.9	0.7
20x18	20	18	15.4	12.6	33	0.9	0.8
22x10	22	10	15.4	7.8	32.5	0.9	0.6
22x12	22	12	15.4	8.6	32.5	0.9	0.6
22x14	22	14	15.4	10.6	34	0.9	0.6
22x15	22	15	15.4	10.6	34	0.9	0.7
22x16	22	16	15.4	10.6	34	0.9	0.7
22x18	22	18	15.4	12.6	34	0.9	0.8
22x20	22	20	15.4	15.4	35	0.9	0.9
25x22	25	22	16.4	15.4	36.5	0.9	0.9
28x12	28	12	18.4	8.6	38.5	0.9	0.6
28x14	28	14	18.4	10.6	39	0.9	0.6
28x15	28	15	18.4	10.6	39	0.9	0.7
28x18	28	18	18.4	12.6	39.5	0.9	0.8
28x20	28	20	18.4	15.4	41	0.9	0.9
28x22	28	22	18.4	15.4	41	0.9	0.9
32x16	32	16	23	10.6	46	1.0	0.7
32x22	32	22	23	15.4	47.5	1.0	0.9
32x28	32	28	23	18.4	48	1.0	0.9
35x12	35	12	23	8.6	47	1.0	0.6
35x15	35	15	23	10.6	48	1.0	0.7
35x22	35	22	23	15.4	48.5	1.0	0.9
35x28	35	28	23	18.4	48.5	1.0	0.9
35x32	35	32	23	23	52	1.0	1.0
36x22	36	22	23	15.4	49	1.0	0.9
36x32	36	32	23	23	52	1.0	1.0
36x35	36	35	23	23	52	1.0	1.0
40x22	40	22	27	15.4	56	1.1	0.9
40x28	40	28	27	18.4	55	1.1	0.9
40x32	40	32	27	23	58	1.1	1.0
40x35	40	35	27	23	57	1.1	1.0
40x36	40	36	27	23	56	1.1	1.0
42x22	42	22	27	15.4	57.5	1.1	0.9
42x28	42	28	27	18.4	56	1.1	0.9
42x32	42	32	27	23	60	1.1	1.0
42x35	42	35	27	23	57.5	1.1	1.0
42x36	42	36	27	23	57.5	1.1	1.0
52x28	52	28	32	18.4	69	1.2	0.9
52x32	52	32	32	23	69	1.2	1.0
52x40	52	40	32	27	70	1.2	1.1
52x42	52	42	32	27	69	1.2	1.1
54x15	54	15	32	10.6	65	1.2	0.7
54x22	54	22	32	15.4	68	1.2	0.9
54x28	54	28	32	18.4	69	1.2	0.9
54x35	54	35	32	23	69	1.2	1.0
54x36	54	36	32	23	69	1.2	1.0
54x40	54	40	32	27	71	1.2	1.1
54x42	54	42	32	27	70	1.2	1.1
54x52	54	52	32	32	70	1.2	1.2

欧标焊接式紫铜管件
European standard welded copper fittings
EN1254-1
5243 Fitting Reducer



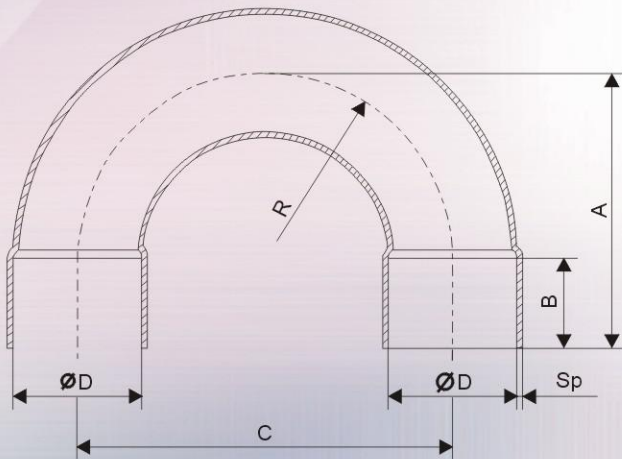
结构图

Item	D1		D2		B min	C min	A ±2.0	Sp1 min	Sp2 min
8x6	8	+0.04 -0.05	6	+0.15 +0.06	8.8	5.8	15.2	0.6	0.6
10x6	10		6		9.8	5.8	19	0.6	0.6
10x8	10		8		9.8	6.8	17.5	0.6	0.6
12x6	12		6		10.6	5.8	21	0.6	0.6
12x8	12		8		10.6	6.8	21.5	0.6	0.6
12x10	12		10		10.6	7.8	20	0.6	0.6
14x10	14		10		12.6	7.8	23.2	0.6	0.6
14x12	14		12		12.6	8.6	23	0.6	0.6
15x8	15		8		12.6	6.8	24.5	0.7	0.6
15x10	15		10		12.6	7.8	24.8	0.7	0.6
15x12	15		12		12.6	8.6	25	0.7	0.6
15x14	15		14		12.6	10.6	26	0.7	0.6
16x10	16		10		12.6	7.8	26	0.7	0.6
16x12	16		12		12.6	8.6	26	0.7	0.6
16x14	16		14		12.6	10.6	26	0.7	0.6
16x15	16		15		12.6	10.6	26	0.7	0.7
18x12	18		12		14.6	8.6	28	0.8	0.6
18x14	18		14		14.6	10.6	28	0.8	0.6

欧标焊接式紫铜管件
European standard welded copper fittings
EN1254-1
5243 Fitting Reducer

Item	D1		D2		B min	C min	A ±2.0	Sp1 min	Sp2 min
18x15	18	+0.04	15	+0.15 +0.06	14.6	10.6	28	0.8	0.7
18x16	18	-0.05	16	+0.15 +0.06	14.6	10.6	27.5	0.8	0.7
20x14	20	+0.05 -0.06	14		17.4	10.6	33	0.9	0.6
20x16	20		16		17.4	10.6	32	0.9	0.7
22x10	22		10		17.4	7.8	32.5	0.9	0.6
22x12	22		12		17.4	8.6	32.5	0.9	0.6
22x14	22		14		17.4	10.6	34	0.9	0.6
22x15	22		15		17.4	10.6	34	0.9	0.7
22x16	22		16	+0.15 +0.06	17.4	10.6	34	0.9	0.7
22x18	22	+0.05 -0.06	18		17.4	12.6	34	0.9	0.8
22x20	22		20	+0.18 +0.07	17.4	15.4	34	0.9	0.9
25x18	25		18	+0.15 +0.06	18.4	12.6	37.5	0.9	0.8
28x10	28		10		20.4	7.8	40.5	0.9	0.6
28x12	28		12		20.4	8.6	40.5	0.9	0.6
28x14	28		14		20.4	10.6	40.5	0.9	0.6
28x15	28		15		20.4	10.6	40	0.9	0.7
28x16	28		16		20.4	10.6	40	0.9	0.7
28x18	28		18		20.4	12.6	40.5	0.9	0.8
28x20	28		20	+0.18 +0.07	20.4	15.4	42	0.9	0.9
28x22	28	+0.06 -0.07	22		20.4	15.4	41	0.9	0.9
32x18	32		18	+0.15 +0.06	25	12.6	46	1	0.7
32x20	32		20	+0.18 +0.07	25	15.4	48	1	0.9
32x22	32		22		25	15.4	48	1	0.9
32x28	32		28	+0.15 +0.06	25	18.4	48.5	1	0.9
35x15	35		15		25	10.6	48.5	1	0.7
35x18	35		18		25	12.6	48.5	1	0.8
35x22	35		22		25	15.4	48.5	1	0.9
35x28	35		28		25	18.4	50	1	0.9
35x32	35		32	+0.23 +0.09	25	23	53	1	1
36x22	36		22		25	15.4	51	1	0.9
36x32	36		32	+0.18 +0.07	25	23	53	1	1
36x35	36		35		25	23	52	1	1
40x22	40		22	+0.09 +0.06	29	15.4	56.5	1.1	0.9
40x28	40		28		29	18.4	56.5	1.1	0.9
40x32	40		32		29	23	58.5	1.1	1
40x35	40		35		29	23	57.5	1.1	1
40x36	40		36		29	23	57.5	1.1	1
42x15	42		15		29	10.6	54	1.1	0.7
42x18	42		18		29	12.6	56	1.1	0.8
42x22	42		22	+0.15 +0.06	29	15.4	57	1.1	0.9
42x28	42	+0.06 -0.07	28		29	18.4	57	1.1	0.9
42x32	42		32	+0.23 +0.09	29	23	60	1.1	1
42x35	42		35		29	23	60	1.1	1
52x28	52		28	+0.18 +0.07	34	18.4	68	1.2	0.9
52x32	52		32		34	23	69.5	1.2	1
52x36	52		36		34	23	68	1.2	1
52x40	52		40		34	27	70.5	1.2	1.1
52x42	52		42		34	27	69	1.2	1.1
54x15	54		15		34	10.6	63	1.2	0.7
54x18	54		18		34	12.6	63.5	1.2	0.8
54x22	54		22	+0.15 +0.06	34	15.4	65	1.2	0.9
54x28	54		28		34	18.4	68	1.2	0.9
54x32	54		32		34	23	72	1.2	1
54x35	54		35		34	23	71	1.2	1
54x40	54		40		34	27	71	1.2	1.1
54x42	54		42		34	27	70	1.2	1.1
54x52	54		52		34	32	72	1.2	1.2

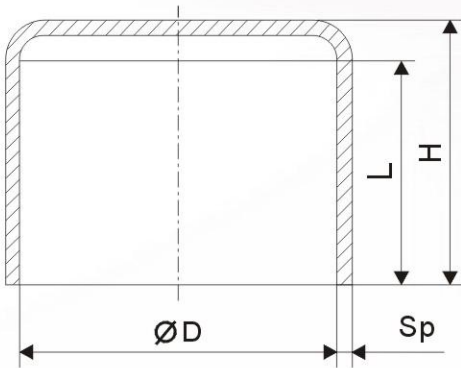
欧标焊接式紫铜管件
 European standard welded copper fittings
 EN1254-1
 5060 U Bend



结构图

Item	D		D min	R	C	A ±1.5	Sp min
10	10	+0.15 +0.06	7.8	15	30	24.5	0.60
12	12		8.6	18	36	27	
14	14		10.6	22.5	45	35	
15	15		10.6	22.75	45	30.5	0.70
16	16		10.6	24	48	35	
18	18		12.6	27	54	39.5	0.80
22	22	+0.18 +0.07	15.4	32	66	47	0.90
28	28		18.4	42	84	59	
35	35	+0.23 +0.09	23	47.5	140	93	1.00
42	42		27	84	168	112	1.10
54	54		32	108	216	140	1.20

欧标焊接式紫铜管件
 European standard welded copper fittings
 EN1254-1
 5301 Stop End



结构图

Item	D		L min	H ±1.5	Sp min
8	8	+0.15 +0.06	6.8	9	0.6
10	10		7.8	9.5	
12	12		8.6	10	
14	14		10.6	12.5	0.7
15	15		10.6	12.5	
16	16		10.6	12.5	0.8
18	18	+0.18 +0.07	12.6	14.5	
22	22		15.4	17.5	0.9
28	28	+0.23 +0.09	18.4	21	
35	35		23	25.5	1.0
42	42		27	30	1.1
54	54		32	36	1.2



T 团队精神 eam spirit

团队意识:

企业是职工的，亿通的兴衰与每一个员工的切身利益休戚相关。

企兴我荣，企衰我耻。有了大家才有小家，企业好了、强了，员工才能不断改善物质生活，提高精神品位。

因此，在当今激烈的市场竞争中，亿通员工只有团结协作、荣辱与共、众志成城，心往一处想，劲往一处使，才能增强企业的战斗力，使企业立于不败之地。

Team spirit:

Enterprises are workers, Yitong rise and fall with each employee's own interests section of solidarity.

Half my glory, corporate bad I shame. With everyone have a small home, a good business, strong, employees can continuously improve the material life, improve mental taste.

Therefore, in today's fierce market competition, Yitong employees only unity, woe, united, heart to a thought, an effort to make, in order to enhance the combat effectiveness, to enable enterprises to be invincible.

团队口号:

Team Slogan:

自信、用心、诚信、团结。

Confident, Intentions, Integrity, Unity.

细心、精心、用心，确保产品质量称心，绝不制造不良品，把关高效品质。

Carefully, carefully, carefully, to ensure product quality Heart, not create bad products, Efficient quality checks.