

0.8mm Pitch, Compact and Robust Wire-to-Board Connectors

DF52 Series



■ Features

1. Small-sized connector

0.8mm Pitch, 1.75mm Height, 4.1mm Depth. Suitable for small-sized applications.

2. Small but robust structure

The housing is designed with thick walls while remaining small. This produces a strong, robust connector that resists damage.

3. Suitable for high current applications.

The maximum current of 2.5A (using 2-pos 28 AWG wire) is achieved by using highly conductive material and appropriate contact force.

4. BOX shaped contact prevents deformation.

The BOX shaped crimp contact prevents deformation during assembly and contributes to the overall stability and robustness.

5. Visual check insures fully mated Plug and Receptacle

The housing is designed with an open side that allows for visual inspection to insure the connectors are fully mated preventing accidental disconnect.

6. Glow Wire compliance (Compliant with IEC 60695-2-11)

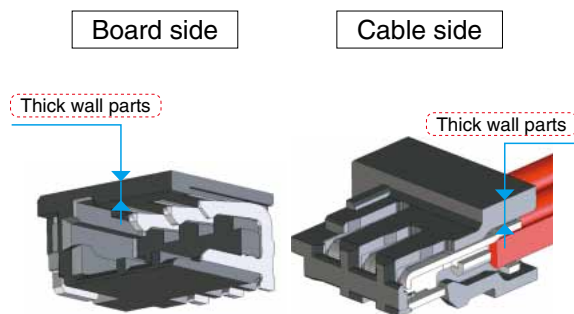
7. Halogen-free

Chlorine and bromine levels are below standard values of IEC 61249-2-21.

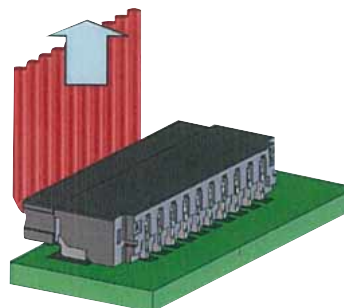
Br : less than 900ppm, Cl : less than 900ppm,

Br + Cl : less than 1,500ppm.

◆ Small and robust structure



Housing walls are thick while the connector remains small.



Robust structure prevents damage while routing wiring.

Fig.1

◆ Box shaped contact structure



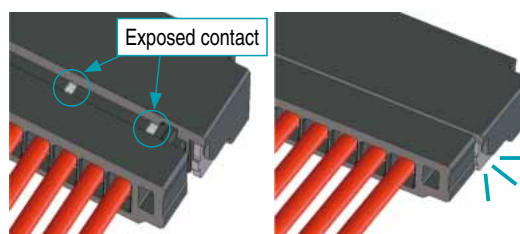
The Box shaped structure of the crimp contact prevents deformation.

Fig.2

◆ Allows for visual inspection of the mating process.

Incomplete mating

Mating complete



The contact is exposed in the half-mated state.

Mating is complete when the contact is no longer visible.

The mated condition can be visually checked.

Fig.3

Product Specifications

Ratings	Current Rating	No. of contacts	2	3 to 5	6 to 10	12 or more	Operating temperature range : -40 to 85°C (Note 1) Operating humidity range : 20 to 80 % (Note 2)
		28 AWG	2.5A	2.0A	1.5A	1.2A	
		30 AWG	2.0A	1.5A	1.2A	1.0A	
		32 AWG	1.5A	1.0A	0.8A	0.8A	
	Voltage Rating	AC／DC 100V					Storage temperature range : -10 to 60°C (Note 3) Storage humidity range : 40 to 70% (Note 3)

Items	Specifications	Conditions
1. Insulation resistance	100MΩ min.	Measured at 100V DC
2. Withstanding Voltage	No flashover dielectric breakdown	300V AC applied for 1 minute.
3. Contact resistance	10mΩ max.	Measured at a maximum of 20 V DC, 1mA (DC or 1000Hz)
4. Vibration resistance	No electrical discontinuity for more than 1μs	10 cycles in each of three axis at frequency 10-55 Hz, half amplitude 0.75mm
5. Shock resistance	No electrical discontinuity for more than 1μs	Acceleration of 490 m/s ² , 11 ms, 3 directions (semi-sinusoidal), 3 cycles each
6. Moisture resistance	Contact resistance : 20mΩ max. insulation resistance : 100MΩ min.	Temperature : 40±2°C ; humidity : 90 to 95%, for 96 hours
7. Temperature cycle	Contact resistance : 20mΩ max. insulation resistance : 100MΩ min.	(-55°C for 30 minutes 5 to 35°C for 2 to 3 minutes 85°C for 30 minutes 5 to 35°C for 2 to 3 minutes) in 5 cycles
8. Mating durability	Contact resistance : 20mΩ max.	Mating and Unmating : 20 times
9. Solder heat resistance	No dissolution of housing parts that affect performance.	Reflow : according to the Recommended Temperature Profile Manual soldering : temperature of soldering iron at 350°C ± 10°C for 3 seconds

Note 1 : Includes the temperature rise caused by current flow.

Note 2 : Use in environments without condensation.

Note 3 : The term "storage" refers to the long-term storage condition of unused products before PCB mounting.

Operating temperature/humidity range is applied to the deenergized state after mounting of PCB and the temporary storage state during transportation.

Materials / Finish

Product	Part	Materials	Finish	UL Regulation
Receptacle	Insulator	Polyamide	Black	UL94V-0
	Contact	Copper alloy	Tin plating	—
Crimping plug	Insulator	Polyamide	Black	UL94V-0
Crimp contact	Contact	Copper alloy	Tin plating	—

Product Number Structure

Refer to the chart below when determining the product specifications from the product number.

Please select from the product numbers listed in this catalog when placing orders.

●Receptacle

DF 52 - * S - 0.8 H

① ② ③ ④ ⑤ ⑥

① Series name	: DF
② Series No.	: 52
③ Number of contacts	: 2, 3, 4, 5, 6, 8, 10, 12, 14, 15, 16, 17, 20
④ Connector type	S : Receptacle
⑤ Contact Pitch	: 0.8mm
⑥ Termination style	H : SMT Right Angle Type

●Plug connector

DF 52 - * P - 0.8 C

① ② ③ ④ ⑤ ⑥

① Series name	: DF
② Series No.	: 52
③ Number of contacts	: 2, 3, 4, 5, 6, 8, 10, 12, 14, 15, 16, 17, 20
④ Connector type	P : Crimping plug
⑤ Contact Pitch	: 0.8mm
⑥ Termination style	C : Crimping plug

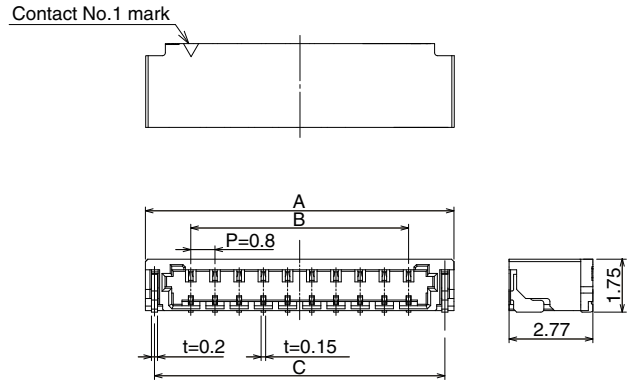
●Crimp contact

DF 52 - 2832 PCF

① ② ③ ④

① Series name	: DF
② Series No.	: 52
③ Applicable wire size	: 2832 28 to 32 AWG
④ Method type/Packaging type PCF	: Plug crimp contact, reel

Right angle receptacle

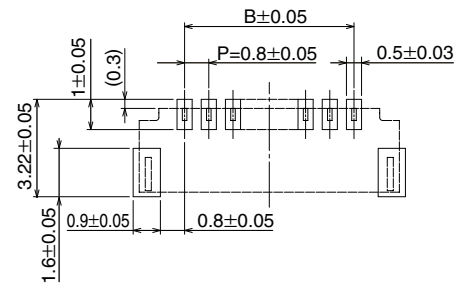


Unit : mm

Part No.	HRS No.	No. of contacts	A	B	C
DF52-2S-0.8H(21)	668-0004-5 21	2	3.8	0.8	3.2
DF52-3S-0.8H(21)	668-0022-7 21	3	4.6	1.6	4.0
DF52-4S-0.8H(21)	668-0005-8 21	4	5.4	2.4	4.8
DF52-5S-0.8H(21)	668-0023-0 21	5	6.2	3.2	5.6
DF52-6S-0.8H(21)	668-0006-0 21	6	7.0	4.0	6.4
DF52-8S-0.8H(21)	668-0007-3 21	8	8.6	5.6	8.0
DF52-10S-0.8H(21)	668-0008-6 21	10	10.2	7.2	9.6
DF52-12S-0.8H(21)	668-0009-9 21	12	11.8	8.8	11.2
DF52-14S-0.8H(21)	668-0024-2 21	14	13.4	10.4	12.8
DF52-15S-0.8H(21)	668-0010-8 21	15	14.2	11.2	13.6
DF52-16S-0.8H(21)	668-0025-5 21	16	15.0	12.0	14.4
DF52-17S-0.8H(21)	668-0001-7 21	17	15.8	12.8	15.2
DF52-20S-0.8H(21)	668-0011-0 21	20	18.2	15.2	17.6

Note : Please place orders for embossed packaged products in multiples 5,000 (5,000 pcs/reel).

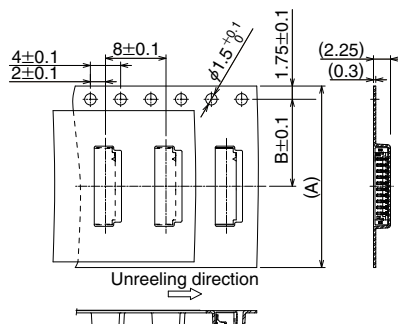
Recommended PCB layout



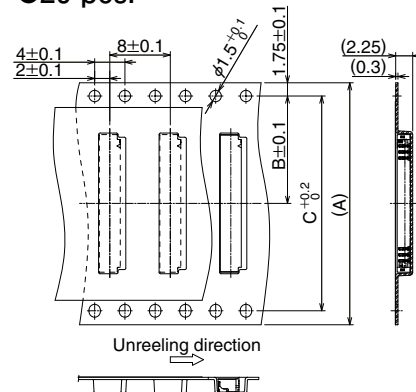
[Specification Number]
(21) : Tin plating, embossed packaging

Packaging Specification

● 2 to 17 pos.



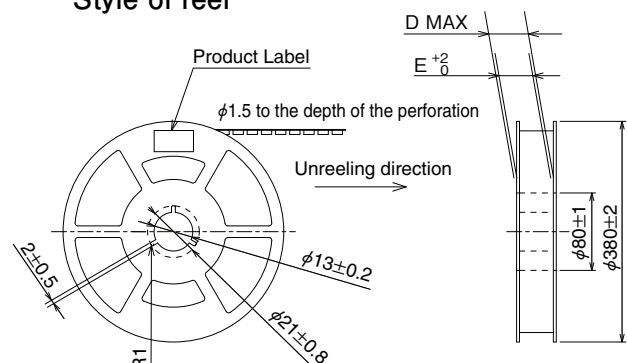
● 20 pos.



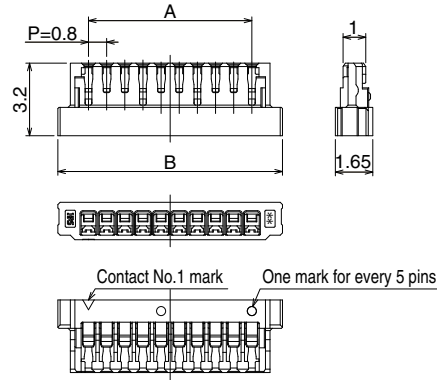
Unit : mm

Part No.	No. of contacts	A	B	C	D	E
DF52-2S-0.8H(21)	2	16.0	7.5	—	22.4	16.4
DF52-3S-0.8H(21)	3					
DF52-4S-0.8H(21)	4					
DF52-5S-0.8H(21)	5					
DF52-6S-0.8H(21)	6	24.0	11.5	—	30.4	24.4
DF52-8S-0.8H(21)	8					
DF52-10S-0.8H(21)	10					
DF52-12S-0.8H(21)	12					
DF52-14S-0.8H(21)	14	32.0	14.2	28.4	38.4	32.4
DF52-15S-0.8H(21)	15					
DF52-16S-0.8H(21)	16					
DF52-17S-0.8H(21)	17					
DF52-20S-0.8H(21)	20					

Style of reel



■Crimping plug



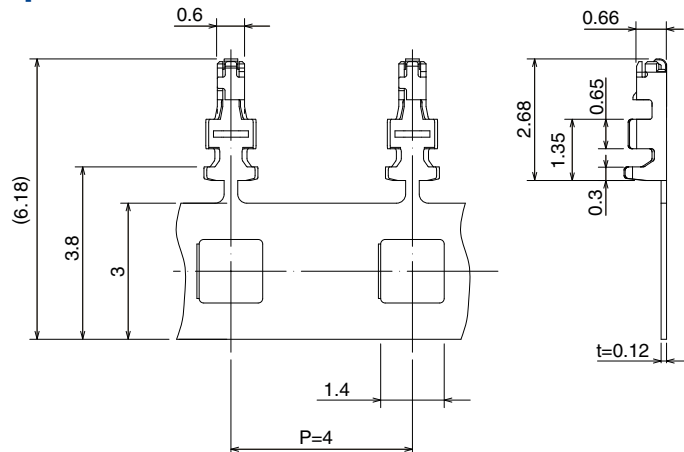
Unit : mm

Part No.	HRS No.	No. of contacts	A	B
DF52-2P-0.8C	668-0013-6 00	2	0.8	3.5
DF52-3P-0.8C	668-0026-8 00	3	1.6	4.3
DF52-4P-0.8C	668-0014-9 00	4	2.4	5.1
DF52-5P-0.8C	668-0027-0 00	5	3.2	5.9
DF52-6P-0.8C	668-0015-1 00	6	4.0	6.7
DF52-8P-0.8C	668-0016-4 00	8	5.6	8.3
DF52-10P-0.8C	668-0017-7 00	10	7.2	9.9
DF52-12P-0.8C	668-0018-0 00	12	8.8	11.5
DF52-14P-0.8C	668-0028-3 00	14	10.4	13.1
DF52-15P-0.8C	668-0019-2 00	15	11.2	13.9
DF52-16P-0.8C	668-0029-6 00	16	12.0	14.7
DF52-17P-0.8C	668-0002-0 00	17	12.8	15.5
DF52-20P-0.8C	668-0020-1 00	20	15.2	17.9

[Specification Number]
None : 100 pcs/pack

Note : Please specify the number of packs (100 pcs/pack) when placing orders.

■Crimp contact



[Specification Number]
None : 40,000 pcs/reel

Part No.	HRS No.	Type	Quantity	Finish
DF52-2832PCF	668-0030-5 00	Reel contact	40,000 pcs/reel	Tin plating

Note 1 : This product is sold in 40,000 pieces per reels. Please place orders in multiples of 40,000.

●Applicable wire (Tinned Annealed Copper Wire)

Conductor size (Core structure)	Jacket outer diameter	Recommended wire	Strip length
28 AWG (7 pieces/0.127mm in diameter)	φ0.5 to 0.6mm	UL1571 (thin line)	0.9 to 1.3mm
30 AWG (7 pieces/0.102mm in diameter)			
32 AWG (7 pieces/0.08mm in diameter)			

Note : Please contact our Sales representative when using wires other than applicable wires.

Note : The strip length is a reference value. Please adjust the strip length accordingly for specifications and requirements.

Refer to the crimping quality standard (ATAD-H0789) for details.

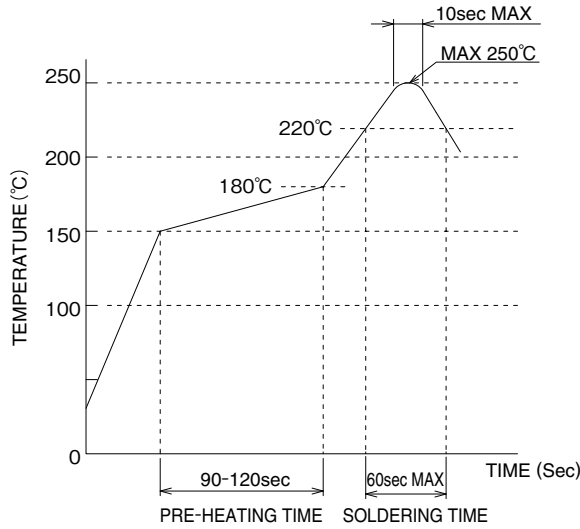
◆ Applicable crimping tools

Type	Part No.	HRS No.	Applicable contact	Remarks
Applicator	AP105-DF52-2832P	901-4636-7	DF52-2832PCF	
	DHS877900H-UP	—	DF52-2832PCF	(Note 2) Manufactured by Japan Automatic Machine Co.,Ltd.
Press body	CM-105C	901-0001-0 00	—	
Pull-out tool	DF-C-PO(B)	550-0179-2 00	DF52-2832PCF	

Note 1 : Issues caused by using other than our specified tools are not covered by warranty.

Note 2 : Applicator manufactured by JAPAN AUTOMATIC MACHINE (J.A.M.). Please access to HP of J.A.M., if you make inquiries about the applicator or crimp defect. (URL : <http://www.jam-net.co.jp>)

◆ Precautions

1. Recommended Temperature Profile (Compatible with lead-free soldering)	 [Applicable Conditions] 1. Peak temperature : 250°C max. 2. Heating area : 220°C min. for less than 60 seconds 3. Preheating area : 150°C to 180°C for 90 to 120 seconds 4. Number of times : no more than 2 times * Measurement is conducted at the contact lead part Soldering results may change depending on conditions such as solder paste type, manufacturer, PCB size, and other soldering materials. Please determine all mounting conditions before use. Note 1 : This temperature profile is a recommended value.
2. Recommended manual soldering conditions	Temperature of soldering iron : 350±10°C, soldering time : within 3 seconds
3. Recommended screen thickness and aperture ratio (Pattern surface ratio)	Thickness : 0.1mm, aperture opening ratio : 100%
4. Warpage of the Board	A maximum of 0.02mm at the center of connector, as measured from either end of the connector
5. Cleaning Conditions	IPA cleaning is allowed. (Cleaning is not recommended due to potential changes in mating action and other variables. Please contact us if you use other cleaning agents.)
6. Noteworthy Points	■ Please note that any mating operation of the connector when not mounted on the board may cause damage or deformation of the contacts. ■ During hand soldering, do not apply flux, as it will flow over the connector. ■ This housing color may have slight variations depending on the production lot. This color variation does not affect performance. ■ Please refer to "DF52 mating and unmating Procedure Document (ETAD-H0788)" for points in handling regarding mating operations. ■ Please refer to "Harness procedure manual (ETAD-H0791)" for points in harness operations.

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