

COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
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APPLICABLE STANDARD			
RATING	OPERATING TEMPERATURE RANGE	-25 °C TO +85 °C	STORAGE TEMPERATURE RANGE
	VOLTAGE	AC 30 V, DC 42 V	
	CURRENT	1 A	APPLICABLE CABLE
			φ 5

SPECIFICATIONS

ITEM	TEST METHOD	REQUIREMENTS	QT	AT
CONSTRUCTION				
GENERAL EXAMINATION	VISUALLY AND BY MEASURING INSTRUMENT.	ACCORDING TO DRAWING.	×	×
MARKING	CONFIRMED VISUALLY.		×	×
ELECTRIC CHARACTERISTICS				
CONTACT RESISTANCE	CONTACT SHALL BE MEASURED AT DC 1 A	30 mΩ MAX.	×	×
	CONTACT SHALL BE MEASURED AT DC — A	— mΩ MAX.	—	—
INSULATION RESISTANCE	100 V DC.	1000 MΩ MIN.	×	×
VOLTAGE PROOF	300 V AC FOR 1 min.	NO FLASHOVER OR BREAKDOWN.	×	×
MECHANICAL CHARACTERISTICS				
CONTACT INSERTION AND WITHDRAWAL FORCES	BY STEEL GAUGE.	INSERTION AND WITHDRAWAL FORCES: — N MIN	—	—
CONNECTOR INSERTION AND WITHDRAWAL FORCES	MEASURED BY APPLICABLE CONNECTOR.	INSERTION AND WITHDRAWAL FORCES: 35 N MAX.	×	—
MECHANICAL OPERATION	1000 TIMES INSERTIONS AND EXTRACTIONS.	CONTACT RESISTANCE: 50 mΩ MAX.	×	—
		— RESISTANCE: — mΩ MAX.	—	—
VIBRATION	FREQUENCY 10 TO 55 Hz, SINGLE AMPLITUDE 0.75 mm, — m/s ² AT 2 h, FOR 3 DIRECTIONS.	① NO ELECTRICAL DISCONTINUITY OF 10 μs. ② NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	×	—
SHOCK	490 m/s ² DIRECTIONS OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.	① NO ELECTRICAL DISCONTINUITY OF 10 μs. ② NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	×	—
ENVIRONMENTAL CHARACTERISTICS				
DAMP HEAT (STEADY STATE)	EXPOSED AT 40 °C, 90 TO 95 %, 96 h.	① INSULATION RESISTANCE: 5 MΩ MIN (AT HIGH HUMIDITY). ② INSULATION RESISTANCE: 50 MΩ MIN (AT DRY). ③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	—
RAPID CHANGE OF TEMPERATURE	TEMPERATURE -55 → R/T ^① → +85 → R/T °C TIME 30 → 10 TO 15 → 30 → 10 TO 15 min UNDER 5 CYCLES.	① INSULATION RESISTANCE: 1000 MΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	—
CORROSION SALT MIST	EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.	NO HEAVY CORROSION.	×	—
DRY HEAT	EXPOSED AT +85 °C, 96 h.	NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	—
COLD	EXPOSED AT -55 °C, 96 h.	NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	—
RESISTANCE TO SOLDERING HEAT	SOLDER TEMPERATURE, +380 °C, FOR SOLDERING DURATION, 30 s.	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	×	—
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, +350 °C FOR SOLDERING DURATION, 2 TO 3 s.	WETTING ON SOLDER SURFACE. NO SOLDER CLUSTER.	×	—

REMARKS NOTE(1) R/T : ROOM TEMPERATURE	DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
	H.Kawashima '05.11.5	H.Kawashima '05.11.5	J. Okigawa '05.11.05	M. Sato '05.11.05	

Unless otherwise specified, refer to JIS C 5402.
Note QT:Qualification Test AT:Assurance Test O:Applicable Test

 HIROSE ELECTRIC CO., LTD.	SPECIFICATION SHEET	PART NO.	
		HR25-7TP-8P (72)	
CODE NO. (OLD) CL	DRAWING NO. ELC4-047695-72	CODE NO. CL125-0005-9-72	1/1