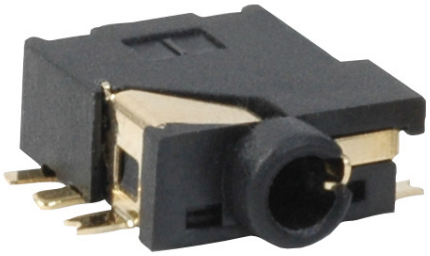
CUI DEVICES

SERIES: SJ1-4251X-SMT | **DESCRIPTION:** AUDIO JACK

FEATURES

- right angle
- plastic bushing
- gold flash



RoHS

PART NUMBER KEY

SJ1 - 4251 X - SMT - TR

- Base Number
- Switch Options:
  4* = no switch
  5TS* = tip switch
  5RS* = ring switch
  6 = tip and ring switch
- Package Style:
  SMT = surface mount
- Packaging:
  TR = Tape & Reel

Notes: *Discontinued models SJ1-42515TS-SMT-TR, SJ1-42515RS-SMT-TR & SJ1-42514-SMT-TR

SPECIFICATIONS

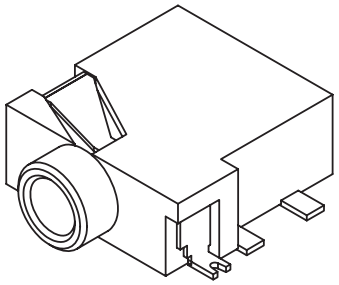
parameter	conditions/description	min	typ	max	units
rated input voltage			12		Vdc
rated input current				1	A
contact resistance[1]	between terminal and mating plug between terminal in a closed circuit			50 30	mΩ mΩ
insulation resistance	at 500 Vdc	100			MΩ
voltage withstand	for 1 minute			500	Vac
insertion/withdrawal force		0.3		3	kg
operating temperature		-25		85	°C
life	at a rate of 24 cycles/minute		5,000		cycles
flammability rating	UL94V-0				
RoHS	yes				

Note:
1. When measured at a current of less than 100 mA/1 kHz
2. All specifications measured at 10~35°C, humidity at 45~85%, under standard atmospheric pressure, unless otherwise noted.

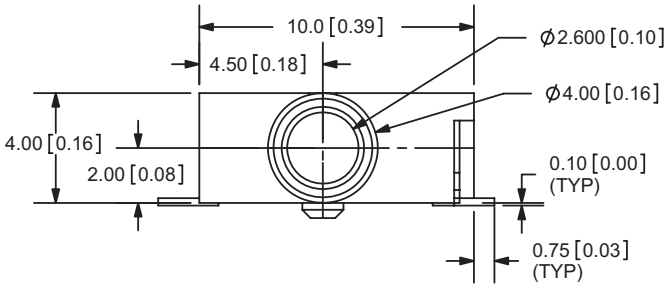
MECHANICAL DRAWING

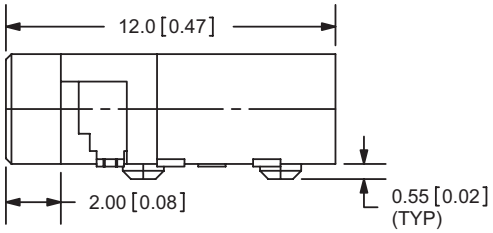
units: mm[inches]

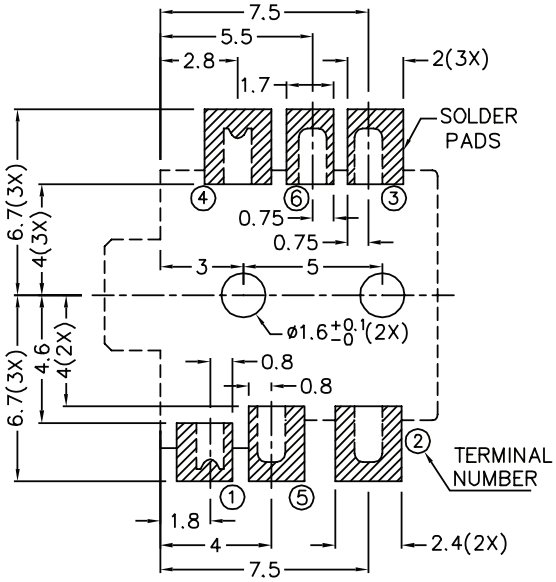
TOLERANCE:
X.X ±0.2mm
X.XX ±0.1mm
X.XXX ±0.05mm



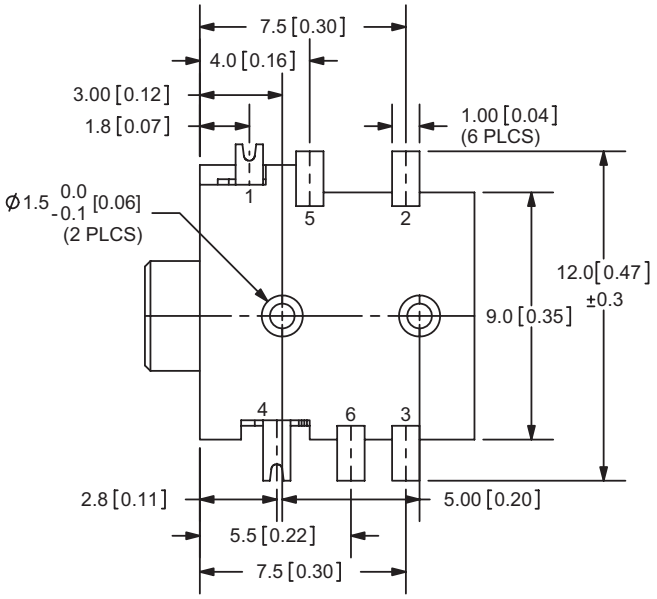
	MATERIAL	PLATING
terminal 1	copper alloy	gold
terminal 2	copper alloy	gold
terminal 3	copper alloy	gold
terminal 4	copper alloy	gold
terminal 5	brass	gold
terminal 6	brass	gold
plastic	PA6T or equivalent	

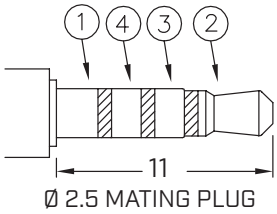




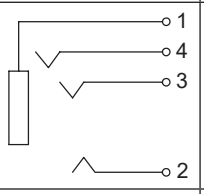
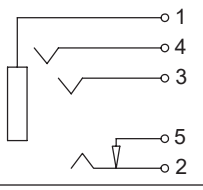
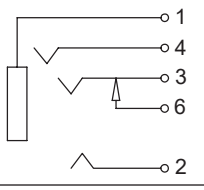
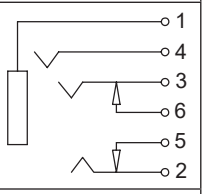


PCB LAYOUT
TOP VIEW





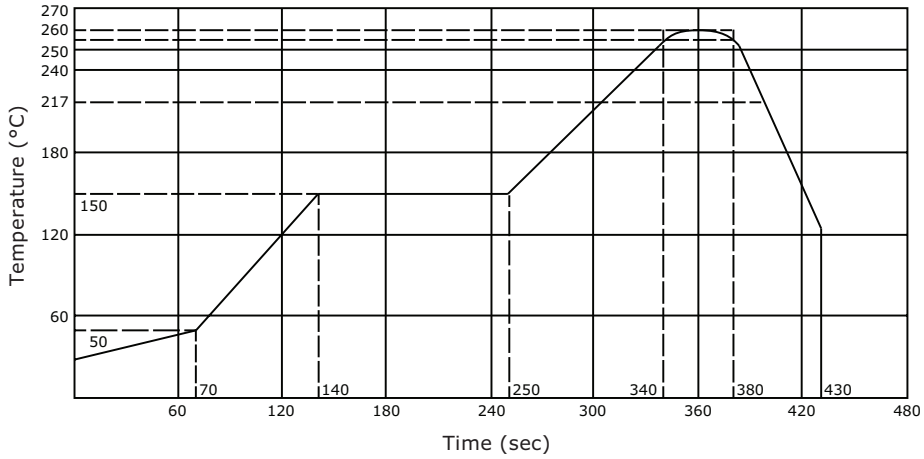
Ø 2.5 MATING PLUG

Model No.	SJ1-42514-SMT	SJ1-42515TS-SMT	SJ1-42515RS-SMT	SJ1-42516-SMT
Schematic				
PIN				
1	sleeve	sleeve	sleeve	sleeve
2	tip	tip	tip	tip
3	ring 1	ring 1	ring 1	ring 1
4	ring 2	ring 2	ring 2	ring 2
5	NP	tip switch	NP	tip switch
6	NP	NP	ring switch	ring switch

SOLDERABILITY

parameter	conditions/description	min	typ	max	units
reel storage	at relative humidity <80%			40	°C
reflow soldering[1]	see reflow profile	255	260	265	°C
drying conditions[2]	parts in reel: bake at 40°C ±5°C for 72 hours parts removed from reel: bake at 40°C ±5°C for 10 hours				

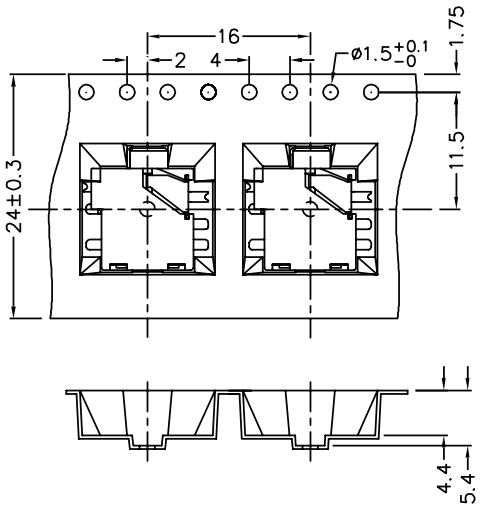
Note:
1. Must reflow solder within 72 hours from opening vacuum packaging at a temperature <30°C & relative humidity <60%.
2. When exceeding floor life by >72 hours.

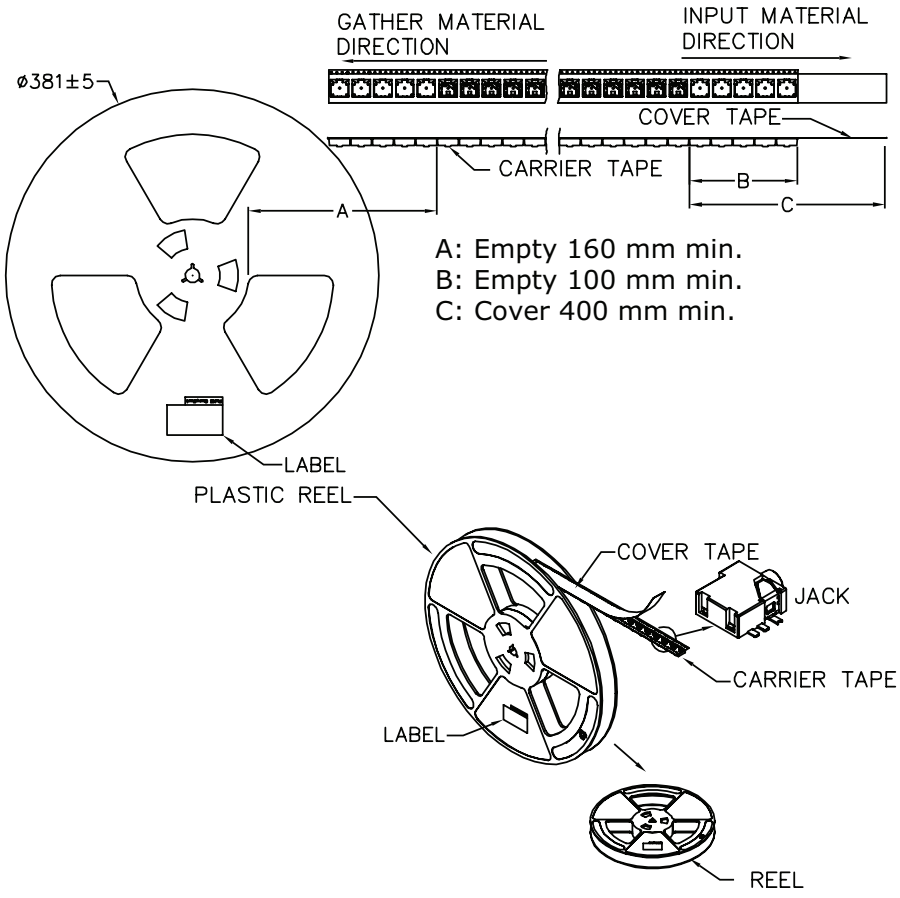


PACKAGING

units: mm

Reel Size: Ø381 mm
Reel QTY: 1,000 pcs per reel





REVISION HISTORY

rev.	description	date
1.0	initial release	10/27/2005
1.01	new template applied	02/17/2012
1.02	added TR package option	11/01/2012
1.03	added storage and drying conditions, and tape and reel packaging details	01/03/2018
1.04	brand update	10/04/2019
1.05	discontinued models SJ1-42515TS-SMT-TR, SJ1-42515RS-SMT-TR & SJ1-42514-SMT-TR ; logo, datasheet style update	08/18/2022

The revision history provided is for informational purposes only and is believed to be accurate.

CUI Devices offers a one (1) year limited warranty. Complete warranty information is listed on our website.

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